



**CLEAN DEVELOPMENT MECHANISM
PROJECT DESIGN DOCUMENT FORM (CDM-PDD)
Version 02 - in effect as of: 1 July 2004)**

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**SECTION A. General description of project activity****A.1 Title of the project activity:**

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Switching of fossil fuel from naphtha to natural gas at Essar Power Limited's (EPoL) generation station located at Hazira, Gujarat, India, for power generation and supply to Gujarat Electricity Board (GEB) Grid and to Essar Steel Limited (ESTL).

A.2. Description of the project activity:

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The principal aim of the project is to effect a change in primary fuel from naphtha to natural gas. The power plant has been using Naphtha as *the primary fuel* and has effected a shift to natural gas from mid December, 2002 at an additional investment of Rs 31.4 million, with a view to effect decrement in GHG emissions and minimize other environmental impacts. This switch in primary fossil fuel is envisaged as a CDM project activity.

The fuel switch project involves at the outset, a tie up with an appropriate gas supplier. Negotiations with Gujarat Gas Company Limited ("GGCL"); laying of gas pipeline for supply of one million standard cubic meter per day (1 MMSCD) of gas to EPoL. Moreover, EPoL procures 0.25 MMSCD from Gujarat State Petroleum Corporation Limited ("GSPCL"). Essar Steel Limited (ESTL) supplies 0.75 MMSCD of natural gas for conversion to electrical power. Thus the total gas available to EPoL in the first three years (2003 –05) is 2.0 MMSCD against a full load requirement of 2.448 MMSCD.

Further, the Project Activity includes development, design, engineering, procurement, financing, construction, ownership, operation and maintenance of appropriate facilities to switch to natural gas as primary fuel including laying of appropriate gas pipelines and appurtenances and modifications in turbine. The power generated will provide electricity to both Gujarat Electricity Board ("GEB") grid and Essar Steel Limited, a sister concern, under a long term PPA.

The proposed Project Activity meets several key objectives including:

- Contribute towards meeting the electricity supply deficit in the state of Gujarat;
- Contribute to improved electricity supply service delivery to a limited extent;
- Improve micro-economic efficiency of the power sector through improved availability and load factor;
- Reduce GhG emissions in power sector and reduce average emission intensity, average effluent intensity and average waste intensity of power generation in the system; and
- Develop the local economy and create jobs and employment, particularly in rural areas, which is a priority concern for Government of India.

A detailed discussion on project's contribution to sustainable development has been included at Appendix 1.

A.3. Project participants:

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The project activity is conceived in India, and as such the Designated National Authority (DNA) at the Ministry of Environment and Forests (MoEF) is the Party to the Kyoto Protocol on behalf of the Government of India that provided host government approval (HGA) to the project activity. Since such



approval has already been received for the project activity, the project proponent is submitting the Project Design Document (PDD) to the DOE for fulfilling further procedural requirements.

The project activity is being implemented by Essar Power Limited at their power plant at Hazira, in Surat District of State of Gujarat in India. Essar Power Limited is promoted by Rs 17 billion (US\$ 3.6 billion) Essar Group. The Essar Group has interests in steel, shipping, power, oil & gas and telecom. ESTL has a 2.4 mtpa state of the art steel plant with an asset base of Rs 4.7 billion (US\$ 1 billion). Similarly, Essar Shipping is one of the largest Indian shipping company with an asset base of Rs 1 billion (US\$ 213 million).

Essar Power Limited has total assets worth Rs 25.884 billion (US\$ 528 million) including a 515 MW power plant at Hazira in Gujarat. EPoL had a gross revenue of Rs 10.335 billion (US\$ 210.92 million) for the 18 month period ending 30th September 2001 with a PAT of Rs 624 million (US\$ 12.74 million). In the above period EPoL sold 3059 Million KWh to Gujarat Electricity Board and 2043 Million KWh to Essar Steel Limited. GEB and ESTL are the only two consumers that EPoL has. Details of the company and the promoters are available on the company website at www.essar.com.

PricewaterhouseCoopers Private Limited (PwC) have been appointed by the project sponsor in developing the PDD and to provide technical assistance during the HGA and Validation procedure. PwC, formed by the global merger of Price Waterhouse and Coopers & Lybrand in 1998, is the world's largest financial and professional services organisation with 125,000 people in 142 countries and 867 offices worldwide. The contact details of PricewaterhouseCoopers are provided at Annex 1.

EPoL shall be the contact for the CDM Project Activity.

Essar Power Limited has been in discussions with some entities in Annex I countries to participate in this project activity. The information herein will be duly supplemented before the validation by the DOE is concluded.

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| A.4. Technical description of the <u>project activity</u>: |
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|---|
| A.4.1.1. <u>Host Party(ies)</u>: |
|---|

>> The Government of India.

| |
|--|
| A.4.1.2. <u>Region/State/Province etc.:</u> |
|--|

>> Gujarat.

| |
|---|
| A.4.1.3. <u>City/Town/Community etc:</u> |
|---|

>> 27th Km Hazira, Surat District.

| |
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| A.4.1.4. <u>Detail of physical location, including information allowing the unique identification of this project activity (maximum one page):</u> |
|---|

>> The project activity has been undertaken at Essar Power Limited plant at 27th Km on the Surat – Hazira Road in Hazira, Surat District of State of Gujarat, India.

| |
|---|
| A.4.2. <u>Category(ies) of project activity:</u> |
|---|

>> The project activity is considered under Sectoral Scope 1 (Energy industries (renewable - / non-renewable sources) as per CDM-ACCR-06.

**A.4.3. Technology to be employed by the project activity:**

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EPoL at full gas based generation shall require 0.67 billion cubic metres of natural gas per annum. The power plant has, prior to the switch in primary fossil fuel, been using natural gas to some extent, in a mixed fired operation with naphtha, which has been the primary fuel. The EPoL has undertaken initiatives to completely switch to NG from April 2002 onwards, which constitutes the CDM project activity discussed herein. The power plant comprises of 3, GE Frame 9E gas turbines of 110 MW each. Further, there are 3 heat recovery steam generators and one steam turbine of 185 MW. At full load, the power plant would consume 2.448 MCM/day of natural gas, which has a GCV of 9300 Kcal/SM³ at an average heat rate of 1777 Kcal/KWh. The NG consumption shall be the principal source of GHG emissions on premises. The gas turbine generators output is at 11.5KV while that of Steam turbine generator is at 15KV. These are stepped up to 220 KV for evacuation to grid. The evacuation to grid is at the 220 KV switch-yard maintained by EPoL. The electricity generated, net of the auxiliary consumption (2%) is fed into the grid at a 220KV.

The fossil fuel switching project, at the outset, involves a tie up with an appropriate gas supplier. The gas supplier shall lay the pipeline for supply of one million standard cubic meter per day (1 MMSCD) of gas to EPoL. Further, EPoL procures 0.25 MMSCD from GSPCL. Essar Steel Limited (ESTL) supplies 0.75 MMSCD of natural gas for conversion to electrical power. Thus, the total gas available to EPoL in the first three years shall be 2 MMSCD.

Further, the Project Activity includes development, design, engineering, procurement, financing, construction, ownership, operation and maintenance of appropriate facilities to shift to natural gas as a primary fuels including laying of appropriate gas pipelines and appurtenances and modifications in turbine. The power generated will provide electricity to both Gujarat Electricity Board (“GEB”) grid and Essar Steel Limited, a sister concern, under a long term PPA.

Salient Features of the Technology Employed:

- a) EPoL GE frame 9E gas turbines (site rated 110 MW each) that have been installed were the first of their kind and size in the country. The turbines could fire gas/ naphtha/ HSD/ NGL as mixed fuel.
- b) EPoL installed these inspite of the fact that GOI had not allocated gas for power generation purposes and incurred additional capital expenditure amounting to US\$ 8 million to enable the turbine for mixed firing of gas and naphtha.
- c) In order to upgrade the turbines and make it mixed fuel capable, EPoL had specific softwares and control systems designed and installed, which permit pure naphtha, pure gas and simultaneous naphtha and gas firing in the turbine.
- d) Through operational efficiency, EPoL has succeeded in increasing the Cycle of Concentration (COC) for water consumed from 3.5 to 8. Thus, it has set new standards in water recycling and reuse which results in water savings of 140 m³/hr.
- e) The Power plant has optimized the boiler makeup water requirement and reduced it to 1% from the original 3% and the savings on this account work out to 13 m³/hr.
- f) Vertical pumps are preferred for High volume circulating water pumps (13,000 m³/hr flow). However, EPoL has installed horizontal pumps for this purpose, which is also a first for EPoL.



A.4.4. Brief explanation of how the anthropogenic emissions of anthropogenic greenhouse gas (GHGs) by sources are to be reduced by the proposed CDM project activity, including why the emission reductions would not occur in the absence of the proposed project activity, taking into account national and/or sectoral policies and circumstances:

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- In the absence of the project activity, the power generation unit will continue to be operated on naphtha as primary fuel, which has higher specific CO₂ emission factor of 0.0733 ktCO₂/Tj as compared to 0.0561 ktCO₂/Tj for natural gas. In view of the fact that post CDM project activity the primary fuel shall be natural gas, emission reduction shall occur.
- In the absence of the project activity, Essar Steel shall also draw power from the GEB grid, hence, the power supplied to Essar Steel also is equivalent to power supplied to GEB grid.
- Since, the above generation is with natural gas a primary fuel, which has a lower CO₂ emission factor as compared to naphtha, this results in emission reduction.

A.4.4.1. Estimated amount of emission reductions over the chosen crediting period:

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The annual emission reduction on this basis works out to 413,706 tCO₂ for all years up to 2012 except in the first three years (2003 – 2005) when it is 350,297 tCO₂ aggregating to a total over the entire crediting period of 3,94,836 tCO₂.

A.4.5. Public funding of the project activity:

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This is a CDM Project Activity undertaken by the project proponent. The proponent proposes to identify potential participants in due course and it is as yet not known if any public funding shall be sought. In case public funding is sought, the proponent shall duly ensure that it is additional to any ODA.

SECTION B. Application of a baseline methodology

B.1. Title and reference of the approved baseline methodology applied to the project activity:

>>

In the absence of an approved baseline methodology, a proposed new methodology called “Fuel switching from naphtha to natural gas in power plant project without extension of capacity and lifetime of the facility” has been adopted. This new methodology is similar to the approved baseline methodology (AM0008) called ‘Industrial fuel switching from coal and petroleum fuels to natural gas without extension of capacity and lifetime of the facility’.

B.1.1. Justification of the choice of the methodology and why it is applicable to the project activity:

>> The adopted methodology is applicable for the project activity under consideration due to the following reasons:

- There are no legislations in India that mandate the use of natural gas for power generation or prohibit the use of naphtha; also there are no legislation that require that a cheaper and more abundant fuel like coal be used; hence it is left to the power generator to choose the fuel option;



- the project activity involves significant additional investment to enable fuel switching and also the fuel price variability is high;
- the project will not result in any major efficiency improvements during the crediting period or any integrated process changes except whatever is required for the fuel switch; there will be minor efficiency improvements in heat rate and reduction in auxiliary consumption; and
- the project activity will not increase the capacity of final outputs and lifetime of the existing facility during the crediting period.

B.2. Description of how the methodology is applied in the context of the project activity:

>> This project activity will be defined as additional¹ if anthropogenic emissions of GHGs by sources are reduced below those that would have occurred in the absence of the registered CDM project activity. The additionality analysis for the project activity is demonstrated below to show the applicability of the adopted methodology.

Within the scope of the adopted baseline methodology, additionality has been demonstrated by crossing certain barriers as per the following steps, which are organised below as per the CDM Meth panel guidelines² as explained in the new baseline methodology adopted for this project activity.

| Steps for Additionality Check | Demonstration of crossing Barriers | Conclusion |
|--|--|---|
| <i>Step 0: Preliminary screening of projects started after 1 January 2000 and before 31 December 2005.</i> | <ul style="list-style-type: none"> ✓ The power plant has been using Naphtha as <i>the primary fuel</i> and has effected a shift to natural gas from mid December, 2002. ✓ The management at project proponent have decided to go for the project considering various advantages including CDM benefits under Kyoto Protocol. There is documentary evidence to such decision that could be verified by the validator. | The project activity has crossed the preliminary screening and can proceed to step 1 of additionality demonstration. |
| <i>Step 1: Demonstrating that the project activity is not mandated under current laws and regulations.</i> | <ul style="list-style-type: none"> ✓ The Indian Electricity Act of 2003 does not restrict or empower any authority to restrict the fuel choice for power generation. ✓ There are no environmental regulations preventing the use of naphtha or promoting the use of natural gas for power. ✓ Use of other types of fuels such as coal is also allowed under the Indian regulations. | The project activity has crossed step 1 of additionality demonstration, can proceed to step 2 of additionality demonstration. |
| <i>Step 2: Identification of alternatives to project activity consistent with current laws and regulations</i> | <ul style="list-style-type: none"> ✓ The alternatives to project activity could be use of coal or diesel and not natural gas as replacement of naphtha. Such fuels are cheaper and more easily available than natural gas, but are more GHG intensive than natural gas. | The project activity has crossed step 2 of additionality demonstration, and barrier analysis under step 4 is taken up. |

¹ As per 17/cp.7

² As per “Annex 3: Draft consolidated tools for demonstration of additionality”.



| Steps for Additionality Check | Demonstration of crossing Barriers | Conclusion |
|---|--|--|
| <i>Step 4: Barrier Analysis</i> | <ul style="list-style-type: none">✓ Investment- the project activity needed additional heavy investments for switchover to a new fuel and altered technology, and hence the project sponsor had to make an additional investment of Rs 31.4 million to make the project happen;✓ Prevalence- the project activity is not very common as only few gas based power projects have come in the recent past in India, and not many of the existing are running successfully; and✓ Other Barriers- due to lack of adequate infrastructure for transportation of the natural gas to the project site, the project proponent had to make provisions through the gas supplier to lay additional pipelines for such transportation. | The project activity has crossed step 4 of additionality demonstration, and can move to step 5. |
| <i>Step 5: Common Practice Analysis</i> | <ul style="list-style-type: none">✓ The power plant is located in Gujarat in the western grid where as per 2003-04 annual report of the Ministry of Power, of a total installed capacity of 8,974.60 MW, gas based power projects constitute 2,288.02 MW; this is approximately 25% of the total installed capacity.✓ The total installed capacity for the same period in the western grid is 32,178.80 MW out of which gas based power projects contribute 5,035.72 MW, which is approximately 16% of the total.✓ However, many of the projects have not been performing are reportedly facing operating problems due to non-availability of gas. The project sponsor, however, has made arrangements to avoid such problems and start the project. | The project activity has crossed step 5 of additionality demonstration, and can move to step 6. |
| <i>Step 6: Impact of CDM Registration</i> | <ul style="list-style-type: none">✓ The CDM registration could encourage other power plants using naphtha or other GHG intensive fuels in the country or region to switchover to natural gas using the benefits of the CDM revenue. | Based on the additionality analysis, the project has demonstrated that it is not a business as usual case and is additional. |

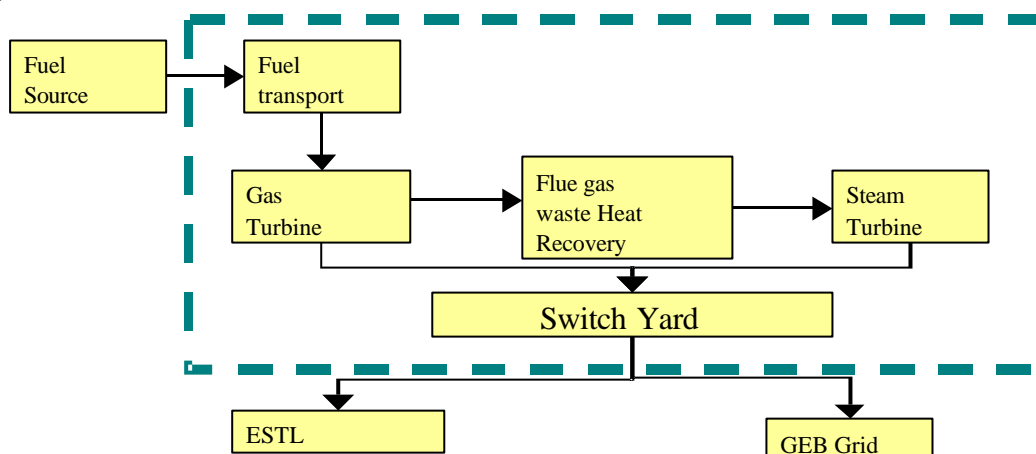
**B.3. Description of how the anthropogenic emissions of GHG by sources are reduced below those that would have occurred in the absence of the registered CDM project activity:**

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In the absence of project activity, naphtha would have continued to be used as fuel for generation of electricity at the plant. Since, naphtha is more GHG intensive than natural gas, by switching over to the new fuel, equivalent quantity of naphtha emissions are avoided.

B.4. Description of how the definition of the project boundary related to the baseline methodology selected is applied to the project activity:

>>



The one step upstream and one step downstream principle requires that transport of fuel be included within the project boundary, and the switchyard for supply to ESTL and GEB Grid included on the downstream. No significant net change in CO₂ emission in upstream activities are envisaged on account of the fuel switch as the CO₂ emissions on transport of fuel by road shall be offset by the electricity consumption in piping the gas to EpoL. The net difference is not material and shall lower the emission baseline, hence, the same has not been considered in the baseline or emission estimates. On the downstream, the power plant feeds directly into the grid and no net change in GHG emissions is envisaged on account of the fuel switch.

B.5. Details of baseline information, including the date of completion of the baseline study and the name of person (s)/entity (ies) determining the baseline:

>> The date of completion of the current draft of the baseline information is 21 October 2004.

Dr. P Ram Babu of PricewaterhouseCoopers (P) Limited, whose contact information is set out in Annex 1 has assisted the project proponent in determining the baseline methodology.

SECTION C. Duration of the project activity / Crediting period**C.1 Duration of the project activity:****C.1.1. Starting date of the project activity:**

>> The project construction activities have already been initiated, and the project has been operational since from 2003.

**C.1.2. Expected operational lifetime of the project activity:**

>>The Project is expected to be operational for a period of 30 years from the date of commencement of operations.

C.2 Choice of the crediting period and related information:**C.2.1. Renewable crediting period****C.2.1.1. Starting date of the first crediting period:**

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C.2.1.2. Length of the first crediting period:

>>

C.2.2. Fixed crediting period:**C.2.2.1. Starting date:**

>>

1st January 2003.

C.2.2.2. Length:

>>

10years.

SECTION D. Application of a monitoring methodology and plan**D.1. Name and reference of approved monitoring methodology applied to the project activity:**

>>

In the absence of an approved monitoring methodology, a proposed new methodology called “*Fuel switching from naphtha to natural gas in power plant project without extension of capacity and lifetime of the facility*” has been adopted in line with the adopted baseline methodology.

D.2. Justification of the choice of the methodology and why it is applicable to the project activity:

>> Based on the following reasons, the monitoring methodology applies to the project activity:

- The project activity does not increase quantum of power delivered to the grid;
- the data required for the methodology can be monitored using available on-site project monitoring facilities; and
- no major efficiency improvements or any integrated process changes are expected during the crediting period of the project activity.

**D.2. 1. Option 1: Monitoring of the emissions in the project scenario and the baseline scenario.****D.2.1.1. Data to be collected in order to monitor emissions from the project activity, and how this data will be archived:**

| ID number (Please use numbers to ease cross-referencing to D.3) | Data variable | Source of data | Data unit | Measured (m), calculated (c) or estimated (e) | Recording frequency | Proportion of data to be monitored | How will the data be archived? (electronic/paper) | Comment |
|--|--|---------------------|-----------------------------|---|----------------------------|------------------------------------|---|---------|
| Qg | Actual annual consumption of natural gas | Power plant records | SCM | m | Annual | Annual | electronic/paper | -- |
| GCVg | Gross Calorific Value of natural gas | Power plant records | Kcals/SCM | e | Annual | Annual | electronic/paper | -- |
| PLFp | Plant Load Factor | Power plant records | % | e | Annual | Annual | electronic/paper | -- |
| EFg_IPCC | Default emission factor for natural gas | IPCC | Ktonnes CO ₂ /Tj | e | One-time published results | One-time published results | electronic | -- |
| Qng | Actual annual consumption of naphtha | Power plant records | Tonnes | m | Annual | Annual | electronic/paper | -- |

**D.2.1.1. Data to be collected in order to monitor emissions from the project activity, and how this data will be archived:**

| ID number (Please use numbers to ease cross-referencing to D.3) | Data variable | Source of data | Data unit | Measured (m), calculated (c) or estimated (e) | Recording frequency | Proportion of data to be monitored | How will the data be archived? (electronic/paper) | Comment |
|--|-------------------------------------|---------------------|-----------------------------|---|----------------------------|------------------------------------|---|---------|
| GCVnp | Gross Calorific Value of naphtha | Power plant records | Kcals/Kg | e | Annual | Annual | electronic/paper | -- |
| EFn_IPCC | Default emission factor for naphtha | IPCC | Ktonnes CO ₂ /Tj | e | One-time published results | One-time published results | electronic | -- |

D.2.1.2. Description of formulae used to estimate project emissions (for each gas, source, formulae/algorithm, emissions units of CO₂ equ.)

>>

The annual project emissions $PE(ng)y$ (tonne of CO₂ equivalents during a year y) due to use of natural gas is calculated based on the following formulae:

$$PE(ng)y = (Qg * GCVg * EFg_IPCC) * (4.18 / 1000) \dots\dots\dots(1)$$

where, the factors used are analogous to those used for baseline emission calculations:

| | | |
|-------------|---|--|
| Qg , | = | Actual annual consumption of natural gas (e.g., SCM) |
| $GCVg$ | = | Gross Calorific Value of natural gas during project scenario (e.g., Kcals/Kg) |
| $PLFp$ | = | Plant Load Factor (actual annual data in %) |
| EFg_IPCC | = | IPCC default emission factor for natural gas (e.g., Ktonnes CO ₂ /Tj) |

If in any project, a partial substitution occurs for initial few years of switched-over operation (i.e., both naphtha and natural gas are used), then the total project emissions will also include emissions due to use of naphtha. In that case, the project emission contribution from naphtha can be calculated as:



$$PE(n)y = (Q_y * GCV_n * EFn_IPCC) * (4.18 / 1000) \dots\dots\dots(2)$$

where:

Q_y , = Actual consumption rate of naphtha (e.g., Tonnes/rate).
 GCV_{nb} = Gross Calorific Value of naphtha during project (e.g., Kcals/Kg)

| D.2.1.3. Relevant data necessary for determining the <u>baseline</u> of anthropogenic emissions by sources of GHGs within the project boundary and how such data will be collected and archived : | | | | | | | | |
|--|--|---------------------|-----------|--|---------------------|---|---|---------|
| ID number (Please use numbers to ease cross-referencing to table D.3) | Data variable | Source of data | Data unit | Measured (m), calculated (c), estimated (e), | Recording frequency | Proportion of data to be monitored | How will the data be archived? (electronic/ paper) | Comment |
| Qn | Historical annual consumption of naphtha | Power plant records | Tonnes | m | Annual | Past 3 years, unless the power plant is of lesser vintage | electronic/ paper | -- |
| GCVnb | Gross Calorific Value of naphtha | Power plant records | Kcals/Kg | e | Annual | Past 3 years, unless the power plant is of lesser vintage | electronic/ paper | -- |



| D.2.1.3. Relevant data necessary for determining the <u>baseline</u> of anthropogenic emissions by sources of GHGs within the project boundary and how such data will be collected and archived : | | | | | | | | |
|---|-------------------------------------|---------------------|-----------------------------|--|----------------------------|---|--|---------|
| ID number (Please use numbers to ease cross-referencing to table D.3) | Data variable | Source of data | Data unit | Measured (m), calculated (c), estimated (e), | Recording frequency | Proportion of data to be monitored | How will the data be archived? (electronic/ paper) | Comment |
| PLFb | Plant Load Factor | Power plant records | % | e | Annual | Past 3 years, unless the power plant is of lesser vintage | electronic/ paper | -- |
| EFn_IPCC | Default emission factor for naphtha | IPCC | Ktonnes CO ₂ /Tj | e | One-time published results | One-time published results | electronic | -- |

D.2.1.4. Description of formulae used to estimate baseline emissions (for each gas, source, formulae/algorithm, emissions units of CO₂ equ.)

>>

The baseline scenario for the project, which is eligible to use this methodology, is that the current fuel (naphtha) is continued to be used in the existing facility at least up to the end of the crediting period. The annual baseline emissions *BE_y* (tonne of CO₂ equivalents during a year *y*) is expressed as:

$$BE_y = (Q_n * GCV_{nb} * EFn_IPCC) * (4.18 / 1000) \dots\dots\dots(3)$$

where:

Q_n, = Historical annual consumption of naphtha (e.g., Tonnes)
GCV_{nb} = Gross Calorific Value of naphtha in the baseline scenario (e.g., Kcals/Kg)
PLFb = Plant Load Factor in the baseline scenario (past data in %)

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EFn_{IPCC} = IPCC default emission factor for naphtha (e.g., Ktonnes CO₂ /Tj)

D. 2.2. Option 2: Direct monitoring of emission reductions from the project activity (values should be consistent with those in section E).

Not opted for.

| D.2.2.1. Data to be collected in order to monitor emissions from the <u>project activity</u>, and how this data will be archived: | | | | | | | | |
|--|---------------|----------------|-----------|--|---------------------|------------------------------------|--|---------|
| ID number (Please use numbers to ease cross-referencing to table D.3) | Data variable | Source of data | Data unit | Measured (m), calculated (c), estimated (e), | Recording frequency | Proportion of data to be monitored | How will the data be archived? (electronic/ paper) | Comment |
| | | | | | | | | |
| | | | | | | | | |

Not applicable.

D.2.2.2. Description of formulae used to calculate project emissions (for each gas, source, formulae/algorithm, emissions units of CO₂ equ.):

>>

Not applicable.

**D.2.3. Treatment of leakage in the monitoring plan**

D.2.3.1. If applicable, please describe the data and information that will be collected in order to monitor leakage effects of the project activity

| ID number (Please use numbers to ease cross-referencing to table D.3) | Data variable | Source of data | Data unit | Measured (m), calculated (c) or estimated (e) | Recording frequency | Proportion of data to be monitored | How will the data be archived? (electronic/paper) | Comment |
|--|---------------|----------------|-----------|---|---------------------|------------------------------------|---|---------|
| | | | | | | | | |
| | | | | | | | | |

Leakage is assumed to be zero, as per adopted baseline and monitoring methodologies.

D.2.3.2. Description of formulae used to estimate leakage (for each gas, source, formulae/algorithm, emissions units of CO₂ equ.)

>>

Not applicable.

D.2.4. Description of formulae used to estimate emission reductions for the project activity (for each gas, source, formulae/algorithm, emissions units of CO₂ equ.)

>>

The annual emission reductions will be calculated using equations (1), (2) and (3), as applicable:

$$ER_y = BE_y - PE(ng)_y - PE(n)_y \dots \dots \dots (4)$$

D.3. Quality control (QC) and quality assurance (QA) procedures are being undertaken for data monitored

| Data (Indicate table and ID number e.g. 3.1.; 3.2.) | Uncertainty level of data (High/Medium/Low) | Explain QA/QC procedures planned for these data, or why such procedures are not necessary. |
|--|--|--|
| | | |



| | | |
|-------|-----|---|
| Qg | Low | Monitoring is covered under the ISO:9001: 2000 quality management standards of the project proponent, and hence additional QA/QC checks are not required. |
| GCVg | Low | As above. |
| PLFp | Low | As above. |
| Qng | Low | As above. |
| GCVnp | Low | As above. |
| Qn | Low | As above. |
| GCVnb | Low | As above. |
| PLFb | Low | As above. |

D.4 Please describe the operational and management structure that the project operator will implement in order to monitor emission reductions and any leakage effects, generated by the project activity

>>

The project will be operated and managed through a dedicated team of environmental professional and plant operators, who are conversant with the QA/QC protocols of power plant operations and requirements of the CDM project. The team will be responsible for and will ensure safety in operation of the plant. The relevant HAZOP studies and measures against risks have been identified and routinely addressed.

D.5 Name of person/entity determining the monitoring methodology:

>>

Dr. Ram Babu of PricewaterhouseCoopers whose contact information is set out in Annex 1 has assisted the Sponsor in determining the monitoring methodology.

**SECTION E. Estimation of GHG emissions by sources****E.1. Estimate of GHG emissions by sources:**

>>

The emission in the first three years works out to **1,492,210 tCO₂** while that from the fourth year onwards works out to **1,428,800 tCO₂**.

E.2. Estimated leakage:

>>

No Leakage effects are anticipated on account of the project activity.

E.3. The sum of E.1 and E.2 representing the project activity emissions:

>>

The emission in the first three years works out to **1,492,210 tCO₂** while that from the fourth year onwards works out to **1,428,800 tCO₂** onwards for balance of the crediting period.

Hence, the total project emission for the 10-year crediting period works out to be **14,478,231 tCO₂**.

E.4. Estimated anthropogenic emissions by sources of greenhouse gases of the baseline:

>>

The total baseline emission for the 10-year crediting period works out to be **18,425,068 tCO₂**.

E.5. Difference between E.4 and E.3 representing the emission reductions of the project activity:

>>

The emission reductions for the 10-year crediting period (difference between E.4 and E.3) work out to **3,946,836 tCO_{2e}**.

E.6. Table providing values obtained when applying formulae above:

>>

| Particulars | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 | 2011 | 2012 | TOTAL |
|---|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| Baseline (tCO ₂ /yr) | 1842507 | 1842507 | 1842507 | 1842507 | 1842507 | 1842507 | 1842507 | 1842507 | 1842507 | 1842507 | |
| Project Emissions (tCO ₂ /yr) | 1492210 | 1492210 | 1492210 | 1428800 | 1428800 | 1428800 | 1428800 | 1428800 | 1428800 | 1428800 | |
| Emission Reduction (tCO ₂ /yr) | 350297 | 350297 | 350297 | 413706 | 413706 | 413706 | 413706 | 413706 | 413706 | 413706 | 3946836 |

SECTION F. Environmental impacts**F.1. Documentation on the analysis of the environmental impacts, including transboundary impacts:**

>>

Thirty-two categories of activities with a certain investment criteria are required to undertake an Environmental Impact Assessment (EIA) under the Environmental Impact Notification of Government of



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India. This project activity is not covered under this notification. Nevertheless, the project sponsor proposes to identify the potential environmental impacts and their mitigation measures prior to completion of validation of the project.

F.2. If environmental impacts are considered significant by the project participants or the host Party, please provide conclusions and all references to support documentation of an environmental impact assessment undertaken in accordance with the procedures as required by the host Party:

>>

Shall be included.

SECTION G. Stakeholders' comments

>>

G.1. Brief description how comments by local stakeholders have been invited and compiled:

>>

Shall be included.

G.2. Summary of the comments received:

>>

Shall be included.

G.3. Report on how due account was taken of any comments received:

>>

Shall be included.

Annex 1CONTACT INFORMATION ON PARTICIPANTS IN THE PROJECT ACTIVITY

| | |
|------------------|--|
| Organization: | Essar Power Limited |
| Street/P.O.Box: | 11, Keshav Rao Khadye Marg |
| Building: | 14 th Floor Essar House, |
| City: | Mahalaxmi, Mumbai |
| State/Region: | Maharashtra |
| Postfix/ZIP: | 400 034 |
| Country: | India |
| Telephone: | +91-22-2495 0606 |
| FAX: | +91-22-2495 4787 |
| E-Mail: | aksrivastava@essar.com |
| URL: | www.essar.com |
| Represented by: | |
| Title: | Managing Director |
| Salutation: | Mr. |
| Last Name: | Srivastava |
| Middle Name: | K. |
| First Name: | A. |
| Department: | Managing Director |
| Mobile: | |
| Direct FAX: | +91-22-2495 4787 |
| Direct tel: | +91-22-2495 0606 |
| Personal E-Mail: | aksrivastava@essar.com |
| Organization: | PricewaterhouseCoopers (P) Ltd. |
| Street/P.O.Box: | 15 J N Heredia Marg, Ballard Estate |
| Building: | Dubash House |
| City: | Mumbai |
| State/Region: | Maharashtra |
| Postfix/ZIP: | 400 038 |
| Country: | India |
| Telephone: | +91-22-2261-8209/22705692 |
| FAX: | +91-22-22613819 |
| E-Mail: | ram.babu@in.pwcglobal.com |
| URL: | www.pwcglobal.com |
| Represented by: | |
| Title: | Associate Director |
| Salutation: | Mr. |
| Last Name: | Ram Babu |
| Middle Name: | |
| First Name: | P |
| Department: | Sustainability Business Solutions |
| Mobile: | +91-9820135929 |
| Direct FAX: | +91-22-22613819 |



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| | |
|------------------|---------------------------|
| Direct tel: | +91-22-22705693 |
| Personal E-Mail: | ram.babu@in.pwcglobal.com |



Annex 2

INFORMATION REGARDING PUBLIC FUNDING

Not Applicable.



Annex 3

BASELINE INFORMATION

| Parameter | Value | Units |
|--|-------------------|-------------|
| Capacity of the Power Plant | 515.00 | MW |
| Plant Load Factor (Expected) | 0.75 | |
| Plant Availability Factor (Expected) | 0.93 | |
| Load Hours per annum | 6570.00 | Hrs |
| Average annual electricity production at above PLF | 3383.55 | GWh |
| Auxiliary Consumption | 2.00 | % |
| Auxiliary Consumption | 67.67 | GWh |
| Net electricity evacuated to grid at expected PLF | 3315.88 | GWh |
| Current Naptha consumption rate at Base load (per turbine) | 27.00 | Tonnes/Hr |
| Number of Turbines | 3.00 | nos |
| Total naphtha consumption rate | 81.00 | T/Hr |
| Total annual naphtha consumption at expected PLF | 532170.00 | Tonnes |
| GCV of naphtha | 11300.00 | Kcals/Kg |
| Annual Naptha consumption at expected PLF | 25136.52 | Tjoules |
| Annual consumption of naptha in baseline | 2.51365E+16 | J |
| IPCC emission factor for Naphtha | 0.07 | Ktonnes/Tj |
| CO2 emission factor for naptha per unit of energy of fuel | 7.33E-11 | tof CO2e/J |
| Specific CO₂ emission for electricity generation from Naptha | 1842506.75 | tCO2 |



Annex 4

MONITORING PLAN

The general conditions set out for metering, recording, meter readings, meter inspections, Test & Checking and communication shall be applicable for both electrical energy and gas, where relevant and applicable.

Metering: The Delivered Energy shall be metered by the Parties at the high voltage side of the step up transformer installed at the Project Site.

Metering Equipment: Metering equipment shall be electronic trivector meters of accuracy class 0.2% required for the Project (both main and check meters). The main meter shall be installed and owned by the Company, whereas check meters shall be by the Corporation. Dedicated core of both CT's and PT's of required accuracy shall be made available by the Company to Corporation. The metering equipment shall be maintained in accordance with electricity standards. Such equipment shall have the capability of recording half-hourly and monthly readings. The Company shall provide such metering results of the Corporation. The meters installed shall be capable of recording and storing half hourly readings of all the electrical parameters for a minimum period of 35 days with digital output.

Meter Readings: The monthly meter readings (both main and check meters) shall be taken jointly by the parties on the first day of the following month at 12 Noon. At the conclusion of each meter reading an appointed representative of the Corporation and the Company shall sign a document indicating the number of Kilowatt-hours indicated by the meter.

Inspection of Energy Meters: All the main and check energy meters (export and import) and all associated instruments, transformers installed at the Project shall be of 0.2% accuracy class. Each meter shall be jointly inspected and sealed on behalf of the Parties and shall not be interfered with by either Party except in the presence of the other Party or its accredited representatives.

Meter Test Checking : All the main and check meters shall be tested for accuracy every calendar quarter with reference to a portable standard meter which shall be of any accuracy class of 0.1% The portable standard meter shall be owned by the Corporation at its own cost and expense and tested and certified at least once every year against an accepted laboratory standard meter in accordance with electricity standards. The meters shall be deemed to be working satisfactory if the errors are within specifications for meters of 0.25 accuracy class. The consumption registered by the main meters alone will hold good for the purpose of billing as long as the error in the main meters is within the permissible limits.

If during the quarterly tests, the main meter is found to be within the permissible limit of error and the corresponding check meter is beyond the permissible limits, then billing will be as per the main meter as usual. The check meter shall, however, be calibrated immediately.

If during the quarterly tests, the main meter is found to be beyond permissible limits of error, but the corresponding check meter is found to be within permissible of error, then the billing for the month up to the date and time of such test shall be as per the check meter. There will be a revision in the bills for the period from the previous calibration test upto the current test based on the readings of the check meter. The main



meter shall be calibrated immediately and billing for the period thereafter till the next monthly meter reading shall be as per the calibrated main meter.

If during the quarterly tests, both the main meters and the corresponding check meters are found to be beyond the permissible limits of error, both the main meters shall be immediately calibrated and the correction applied to the reading registered by the main meter to arrive the correct reading of energy supplied for billing purposes for the period from the last month's meter reading upto the current test. Billing for the period thereafter till the next monthly reading shall be as per the calibrated main meter.

If during any of the monthly meter readings, the variation between the main meter and the check meter is more than the permissible for meters of 0.2% accuracy class, all the meters shall be re-tested and calibrated immediately.

Interconnection and Metering Facilities: The Company shall provide dedicated core for the check metering.

Communication Facilities: The Company shall install and maintain at its cost communication facilities such as fax and telecommunication facilities to the Project to enable receipt of data at Corporation's Load Despatch Centre.

In addition to the above, the following will be done:

- ❑ The proponent may send an annual written declaration of an independent third party such as an external accountant/auditor that the above documents have been verified and audited.
- ❑ The quantitative details indicating the net exported electrical energy to the Grid certified by an independent external auditor shall be used, for verification of the CERs. Further, the joint energy meter reading signed by GEB/ESTL (the Power Purchasers) as accepted by purchasers and the invoices raised on purchasers based on the joint energy meter readings shall be the base audit document for verification protocol.
- ❑ All meter readings shall be taken jointly by the parties involved as per the schedule in the Monitoring Plan. The joint meter readings shall be taken in a Four Copy Manifest wherein one copy shall be retained by EPoL, One Copy by GEB, One Copy for sending to UNFCCC at the time of CER Registration and one copy for ESTL.
- ❑ Since the power for auxiliary consumption shall be drawn from the grid, the same shall also be metered. Accordingly, the auxiliary consumption shall be arrived at through a review of the joint energy meter reading signed by the GEB.
- ❑ Since the natural gas is also to be metered, the procedure for measuring and recording shall be same as that for power. The meters shall be of approved ASME/BIS class.
- ❑ The recording shall be as per accepted norms and though the measurements shall not be carried out by an accredited body and additionally all the meters shall be calibrated by an accredited third party annually.
- ❑ A third party certified annual monitoring reports shall be furnished to CDM EB before 1st of October of the current and 1st April of the following year. The verification report by a Designated Operating Entity shall be furnished once every year before 1st April of the following year. The verification and the subsequent registration of CERs shall be carried out by an accredited third party annually.



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- The statistical techniques used where relevant shall conform to BIS standards and shall be in conformance with the QC & QA procedures set out for the same. In case of any missing data, last 3 months average shall be used to close the gap.



APPENDIX 1

PROJECT'S CONTRIBUTION TO SUSTAINABLE DEVELOPMENT

The strategic objectives identified by the Project Activity to achieve the stated goals include increased profitability & energy efficiency in steel making, increased rural incomes, reduced vulnerability and empowerment of the vulnerable sections of society. More specifically, the project shall contribute to the sustainable development of the region and country by addressing the following broad issues:

1.0 Policy and Development

- a) The power plant is situated in a rural area, though the area is a notified industrial area, the plant itself is at one end of the area, 27 Km from Surat, bordering Hazira village. The plant has thus created employment opportunities in the rural areas in operation and maintenance of the power plant. Creation of employment opportunities in rural areas has long been recognized as a major concern for sustainable development and to stem the mass exodus from rural to urban areas. This concern, has formed the cornerstone of most of Government of India's rural development programmes. To that extent, the activity directly addresses a core national concern.
- b) The installed capacity of gas based power plants by end of 1998 is about 9000 MW, 13% of the total thermal power plant capacity. Government of India has as a short term measure, to bridge the demand supply gap, permitted installation of an additional 12,000 MW of power plants based on alternative fuels like naphtha, other liquid fuels and gas, in view of the short gestation period and environmentally sound power generation (*Source: Power Sector Status Paper by CEA, NTPC*). Thus the proposed fuel shift is in line with GOI policies.
- c) The power policy of Government of Gujarat has a clearly articulated preference for maximal utilization of locally available natural gas and lignite in power generation. Hence, the project is aligned with the state's power policy.
- d) Western Region, at the end of the 9th plan, was expected to have a peaking deficit of 12.4% and an energy deficit of 2.6%. The power plant contributes to bridging the gap between the supply and demand of power in the state and the region. In light of the likely shortfall of the plan targets by nearly 30%, the state and the regional shortfalls are likely to be accentuated at the end of the 9th plan. The fuel shift shall contribute to mitigation of the shortfall to some extent through improved generation efficiencies and higher plant availability.
- e) The power plant is located at dispersed rural location, thereby contributes to reducing the T&D losses to some extent. The T&D losses in Gujarat, as per 16th CEA Survey report, was projected to be 21.14% by 2000-01 but the actual as per the GEB annual report for the year 2000-01 was 20.47%. The improvement in T&D losses is partly a result of such dispersed power plants and an increased off take from such power plants shall reduce T&D losses further.
- f) The power plant though located at a rural location is also close to the Hazira Industrial Area where some of Gujarat's major electrical load centers are located. Hence, the power plant by virtue of its location contributes to reduced T&D losses. With the fuel switch, the power evacuation by GEB is likely to increase and consequently the PLF is expected to improve, thereby the contribution of the power plant towards reduced T&D losses shall also increase.



2.0 Environment Improvement

- a) The bridging of demand-supply gap shall be by the use of a cleaner fuel as compared to naphtha as also compared to the predominant fuel in the country for energy generation i.e. coal. The fact that natural gas has lesser climate change implication as compared to naphtha, is of particular importance.
- b) Gas base energy contributes to reduction in specific emissions (emissions of pollutant/unit of energy generated) of pollutants for the country as a whole. Comparison of emissions from various fuels in power generation as also a comparison between emissions from naphtha and gas in the GE frame 9 turbine, has been included at annex 7 to indicate the emission reduction that may be expected.
- c) The plant is situated in a rural area, 27 Km from the nearest urban habitation, thereby contributing to reduction in pollution of urban areas where conventional power generation units are often sought to be situated. Moreover, the risks associated with piping of natural gas to the power plant is lower on account of it being situated in an area with low population density as compared to an urban area.
- d) The power plant is situated on a 16 hectare land area whereas other similar plants are usually setup in areas of upto 60 hectares. Thereby, the unit contributes significantly to optimal utilization of land.
- e) Gas based power plants address the increasingly insurmountable problem of solid waste disposal encountered by most of the other sources of power, as they generate nearly no solid waste. Coal has 30-40% of ash while even bio-mass has ash content of upto 5%. Ash disposal, is one of the most significant current concerns associated with power generation. Leading coal based power units on an average generate 1368 tonnes/year/ MW installed capacity of ash while bio-mass based units generate upto 420 tonnes/year/MW of installed capacity (approximately a third of coal based units). The need to handle and dispose such large quantities of environmental overburden is avoided in gas based power plant.
- f) Gas based power plants are cleaner as compared to naphtha based plants also because gas based plants generate much lower/insignificant amounts of waste whereas, naphtha based units have to handle and dispose, albeit occasionally, hazardous sludge from naphtha tanks.
- g) Large coal based power plants have a water consumption rate of 130.8 m³/day/MW installed capacity. The unit even with naphtha as fuel consumed only 31.92 m³/day/MW installed capacity. This prevents diversion of an increasingly scarce resource to energy generation and the consequent pollution.
- h) Gas based power plants are safer from an environmental hazard perspective as compared to naphtha based power plants as they are not required to store large quantities of a hazardous chemical naphtha on a continual basis on their premises.
- i) In light of the fact that at the time the power plant was conceptualized and designed, gas was preferred over coal, even though coal is by far the more cost effective but more polluting power generation option, is in itself an environmental additionality.
- j) EPoL opted for naphtha over coal, even when gas was not allocated for the project. Further, EPoL made appropriate provisions at additional cost, to ensure that the turbine could be mix fired (both naphtha and gas) as and when gas is made available in varying quantities.
- k) An analysis of the recent proposed projects in Gujarat reveals that 55% of the proposals are coal based, to that extent, gas is still not the most preferred fuel, thus the fuel switch from naphtha to gas continues to be an environmental additionality.



3.0 *Socio-economic contribution*

- a) The power plant directly employs about 70 persons on premises. Additionally local labour is hired approximately 8760 person days per annum for miscellaneous work.
This is of particular significance because the average main employment rate for Gujarat is 33.66%, which though higher than the national average of 30.55% is still very low. Large part of the skilled and semi skilled manpower is sourced from all over Gujarat, which contributes to improving the employment situation in the state.
The main employment rate of Surat District is 39%, which though better than the state average still is inadequate. The unit thus through the above direct employment as also through outsourcing of goods and services, contributes to improvement in the employment situation in the state and district.
The rural main employment pattern of Surat district indicates that nearly 54% of the main workers are agricultural workers. Since, income from agricultural labour is cyclic and uncertain, availability of any sustained employment opportunity contributes significantly to enhancing income security.
- b) The average annual income generation opportunity created by the power plant for the local economy, comprising Surat District and Hazira, on account of services and Annual Maintenance Contracts is Rs 1.1 Crores. This also contributes significantly to indirect employment generation as these services and contracts are essentially labour intensive in nature.
- c) The power plant on an average annually sources consumables and small tools from the local manufacturers worth Rs 25 Lakhs. This also is a direct contribution to the local economy.
- d) EPoL employs at least 5 vehicles belonging to locals on an ongoing basis. This translates into a monthly income for the owners (all 5 together) of Rs One Lakh.
- e) The fuel shift involves laying of gas pipelines from Laxmi oil fields (about 7 Km) to EPoL power plant. This would create further employment opportunities for the local community.
- f) Essar group's employees stay in a small township constructed close to the power plant where nearly 700 employees and their families stay. This township has created numerous opportunities for employment and income generation for the local community.
- g) Increased income security shall contribute to the empowerment of the most vulnerable sections of the society. The setting up of the unit shall provide some amount of income security to agricultural and marginal laborers in the region.

A study of the employment pattern of Surat District reveals that it has a higher proportion of rural main workers employed as agricultural labourers at 54%. It is also pertinent to mention, that a higher number of women (245,782) are employed as agricultural labourers as compared to men (216,218). Further, 133,365 women as compared to 39,227 men are marginal workers. The power plant does not directly employ women labour but by creating avenues for male labour, the power plant contributes to increasing transition of marginal workers to main workers, which in effect is enhanced employment for women.

Women are perhaps the most vulnerable section of rural Indian populace and the unit shall contribute to their empowerment, as income security though not sufficient, is definitely a necessary criterion for empowerment.

The units shall contribute to empowerment of the other vulnerable sections of the society, the scheduled caste and scheduled tribes. These sections of the society are usually the dispossessed and form a large section of both the agricultural as also the marginally employed workers. Hence, employment opportunities created directly or indirectly (as in case of women) results in empowerment of this section.



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- h) Increased availability of electrical energy shall in the long run reduce dependence on bio-mass based energy sources for domestic consumption.. This has besides GHG implications, also implications for health as Indoor air pollution annually kills 150,000 women in India.
- i) The development of a region from the Human Development perspective would result from improvements in life expectancy at birth, infant mortality, literacy/education, health, infrastructure, ability to cope with shocks and empowerment/ having a voice in the institutions of state and society. It has been the experience of this country that industrial activity and income security often brings with it empowerment and allied infrastructure that benefit the peripheral areas. Essar group, of which Essar Power is a part, has undertaken several initiatives in this direction.
- j) Essar township has a school where of the 430 students, 110 students are not wards of Essar Group employees.
- ☐ The township has a hospital to cater to emergencies. The hospital caters to emergencies in the neighbouring regions also. This is reflected in the fact that nearly 28% of the cases attended by the hospital were from the local community.
 - ☐ Essar group has undertaken a renovation of school building in Hazira village.
 - ☐ Essar Group has set up a community centre for women where self employment skill development programmes are conducted at an annual cost of Rs 15,000/- while additional expenditure is incurred on various community activity and functions amounting to Rs 12,000 per annum.
 - ☐ Essar Group supplies potable water, 950 m3/day to Hazira village through a dedicated pipeline (4 Km from plant to village) laid for the purpose at an annual cost of Rs 14 Lacs. This benefits upto 15,000 persons in the village.
 - ☐ Repair of damaged water pipelines and proposed laying of 6 inch dia. Pipeline to deliver water at the farthest edges of the village involved a one time expenditure of Rs 15 Lacs.
 - ☐ Repair of open wells, repair of approach road to Gundadi village, installation of 11 hand pumps at Hazira etc. at an estimated one time expenditure of Rs 11 Lacs.
 - ☐ Scholarship scheme at an annual expense of Rs 58,000/- has been instituted for meritorious students from the community.
 - ☐ Motivational schemes for secondary and primary teachers to improve teaching levels in the community schools at an annual cost of Rs 3000/-
 - ☐ Event celebrations with children and recreational programmes for Ankur Bal Kendra in the village involving an estimated expenditure of Rs 29,000/- per annum.
 - ☐ Projects like provision of garbage bins for healthy and hygienic environs in the village, construction of a community lake using Essar Steel Slag for rain water harvesting etc. are proposed.
- k) In recognition of these initiatives, the organization was awarded 'Outstanding Social welfare performance award' by South Gujarat Chamber of Commerce.
- l) Further, the group contributes significantly to the society through appropriate care of employees. Essar power limited besides the facilities already discussed above, annually spends Rs 1 crore on employee benefits. Some of the benefits offered to employees includes
- ☐ Hospitalization scheme at several hospitals in the city.
 - ☐ Subsidized education for children in the township school.



- ❑ Employee scholarship scheme for meritorious students as also for outstanding performers in sports.
- ❑ Death benevolent fund, wherein the employees collect a benevolent fund on the death of an employee and EPoL contributes an amount equal to the employees total contribution.

Care for employees is also evidenced in the fact that EPoL has been, besides numerous other safety related awards, awarded the 'Sword of Honour' the highest safety award by the British Safety Council in the year 1999-2000.

It is expected that the project activity shall result in widening of the skill base of the local community. Several O&M work is proposed to be outsourced to local contractors and the local labour and workmen shall thus acquire new skills through a type of "on the job training".

The exposure to, together with an increased income potential in construction, operation and maintenance of a state of the art operating facility, shall result in capacity development of all persons involved in these phases of the project.

A stakeholder consultation based on the requirements for a public hearing as delineated in the EIA notification of 1994 of the Government of India is proposed together with an Environmental Impact Assessment prior to commissioning of the project.

4.0 Technology & development

- a) The reported (as in 1999-00) reserves of gas in the country, was 647 billion cubic metres and an anticipated life of the reserves is 24 years. The annual net gas production at the end of 1999-00 in the country was 26.89 billion cubic metres. EPoL at full gas based generation shall require 0.65 billion cubic metres of natural gas per annum. Hence, availability of adequate quantity of domestic gas should not be a concern in the medium term, though due to increasing pressure from competing uses, price may of gas may tend to increase. The project contributes to technological sustainability through higher energy conversion efficiency, as recognized earlier by GOI also which as per the Hydrocarbon Vision 2025, provides for preferential allocation of natural gas to power and fertilizer sector by the proposed Petroleum Sector Regulatory Agency.
- b) EPoL is ideally located as regards Laxmi Gas Field, which is approximately 7 Km from the plant, GSPCL/Nicco gas field, which is 4 Km and the ONGC gas supply station which is only 15 Km from power plant. These fields have recently started commercial production and natural gas, is proposed to be piped directly to EPoL from these fields. This has resulted in savings as regards the need to transport gas over large distances to inland plants.
- c) EPoL GE frame 9E gas turbines (site rated 110 MW each) that have been installed were the first of their kind and size in the country. The turbines could fire gas/naphtha/HSD/NGL as mixed fuel.
- d) EPoL installed these inspite of the fact that GOI had not allocated gas for power generation purposes and incurred additional capital expenditure amounting to US\$ 8 million to enable the turbine for mixed firing of gas and naphtha.
- e) In order to upgrade the turbines and make it mixed fuel capable, EPoL had specific softwares and control systems designed and installed, which permit pure naphtha, pure gas and simultaneous naphtha and gas firing in the turbine.
- f) Through operational efficiency, EPoL has succeeded in increasing the Cycle of Concentration (COC) for water consumed from 3.5 to 8. Thus it has set new standards in water recycling and reuse which results in water savings of 140 m³/hr.
- g) The Power plant has optimized the boiler makeup water requirement and reduced it to 1% from the original 3% and the savings on this account work out to 13 m³/hr.



- h) Vertical pumps are preferred for High volume circulating water pumps (13,000 m³/hr flow). This would have required deep sea drawal or digging/dredging at drawl point. EPoL has installed horizontal pumps for this purpose, thus the need to dredge or deep sea drawal has been circumvented. This is also a first for EPoL.
