



**Project design document form for  
CDM project activities  
(Version 05.0)**

*Complete this form in accordance with the Attachment "Instructions for filling out the project design document form for CDM project activities" at the end of this form.*

**PROJECT DESIGN DOCUMENT (PDD)**

<b>Title of the project activity</b>	Siam Quality Starch Wastewater Treatment and Energy Generation Project in Chaiphum, Thailand
<b>Version number of the PDD</b>	1.4
<b>Completion date of the PDD</b>	07/10/2014
<b>Project participant(s)</b>	Siam Quality Starch Company Limited Mitsubishi UFJ Morgan Stanley Securities Co., Ltd.
<b>Host Party</b>	Thailand
<b>Sectoral scope and selected methodology(ies), and where applicable, selected standardized baseline(s)</b>	Sectoral Scope : Energy industries (renewable / non-renewable sources) Sectoral Scope 13: Waste handling and disposal
<b>Estimated amount of annual average GHG emission reductions</b>	98,372 tCO <sub>2</sub> e

## **SECTION A. Description of project activity**

### **A.1. Purpose and general description of project activity**

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Siam Quality Starch Company Limited (SQS) manufactures Native and Modified Starch, extracted and refined from tapioca root, at its starch factory in Chaiphum Province, in the North Eastern region of Thailand. The production of starch, totalling about 200,000 tonnes annually, produces a large amount of high organic content wastewater, which emits methane when treated in anaerobic open lagoons prior to land application in eucalyptus plantations that surround the lagoons, on-site.

The Project, to be carried out by SQS at its starch factory, is the installation and operation of an anaerobic digestion and methane recovery system for the treatment of wastewater coupled with an energy generation system. In the absence of the Project, the wastewater will be treated in a series of anaerobic open lagoons, emitting methane during the long decomposition process. The captured methane will be destructed in boilers totalling 17.886MW<sub>th</sub> for the production of hot thermal oil for use in heating air in process dryers.

The Project will therefore be responsible for two types of emission reductions. The first is the avoidance of methane, a potent greenhouse gas (GHG), that would be emitted from the baseline open lagoons, through its capture and destruction. The second is the displacement of bunker oil by the Project's carbon neutral energy, which will result in the reduction of carbon dioxide emissions from the combustion of bunker oil. The project activity is expected to reduce GHGs by an average of about 100,000 tonnes annually.

The Project contributes to sustainable development of Thailand in the following ways:

- Improvement of local air quality. Apart from the reduction in GHGs, the Project will improve the environmental performance of SQS's starch factory by reducing the COD load of effluent entering the open lagoons. Organic effluent treated in open lagoons not only emits a large amount of methane, a flammable gas, but also produces a strong pungent stench. By using the captured methane for energy generation and reducing fossil fuel consumption, the Project will also reduce emissions associated with the burning of fossil fuels.
- Reduction in reliance of fossil fuels. The project activity will displace internal bunker oil consumption. While the Project's fossil fuel consumption is small as compared to power plants, it is nevertheless significant in that the replication of such projects nation-wide will amount to a large reduction in the long term.

### **A.2. Location of project activity**

#### **A.2.1. Host Party**

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Thailand

#### **A.2.2. Region/State/Province etc.**

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Chaiphum Province

#### **A.2.3. City/Town/Community etc.**

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Village 10, Tambol Khokrengrom, Amphur Bumnetnarong

#### A.2.4. Physical/Geographical location

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Chaiyaphum Province is approximately 340 km kilometres north-east of Bangkok and has an area of 12,778 km<sup>2</sup>, sharing borders with the Khon Kaen, Nakhon Ratchasima, Lopburi and Phetchabun Provinces. The major industry is agriculture, with principal crops including rice, tapioca, sugar cane and some maize.

The factory is located on Route 205 in the South Eastern corner of Chaiyaphum Province, about 10 km West of the nearest township of Kham Ping. The area is completely agricultural, with rice grown in low-lying areas and tapioca or sugar cane grown on higher, dryer ground. Kham Ping consists mainly of a cluster of businesses around an intersection existing to serve the agricultural community plus the Ampher Bumnetnarong Hospital.

The address of the factory is 222 Moo 10, Suranarai Road, Kokroengrom, Bumnet-Narong, Chaiyaphum 36160. The co-ordinates are: longitude 101deg 37min 24.96sec, latitude 15 deg 24min 21.59sec.



Figure 1: Map of Thailand with Chaiyaphum Province highlighted (Courtesy of Wikipedia)

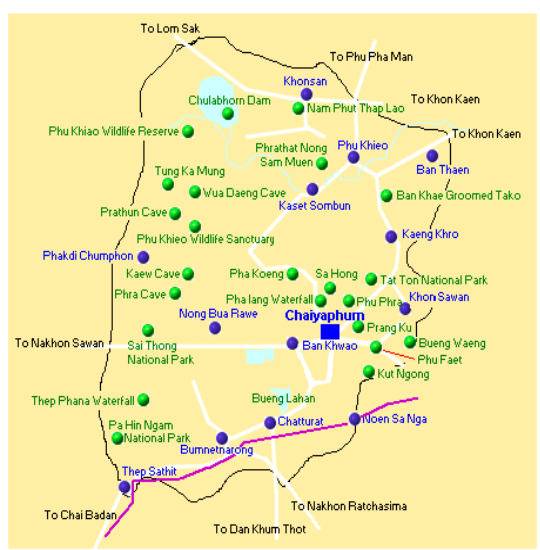


Figure 2: Map of Chaiyaphum Province (Courtesy of sawadee.com)

### A.3. Technologies and/or measures

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#### **Wastewater treatment system:**

Under the project activity, the wastewater will be treated with a Covered In-Ground Anaerobic Reactor (CIGAR) with a useable volume of 90,000 m<sup>3</sup>. In the digester, the organic compounds in the wastewater are broken down with the help of anaerobic bacteria, which thrive in the absence of oxygen. The digester is lined with high density polyethylene (HDPE) to prevent both the biogas and wastewater from leaking.

The wastewater is treated in the anaerobic digester for 10 to 15 days, reducing the Chemical Oxygen Demand (COD) load by approximately 80%, and the biogas recovered, before the wastewater is discharged for further treatment in the existing open lagoons.

After lagoon treatment, the final effluent is pumped via underground piping to the surrounding eucalyptus plantation, which covers approximately half of the 120+ hectares of the SQS premises. The method of final discharge remains the same before and after the project activity.

A relatively small amount of sludge is removed infrequently from the existing open lagoons. When sludge is removed, it is either applied to the eucalyptus plantation on-site or given to local farmers for application on tapioca fields as fertilizer.

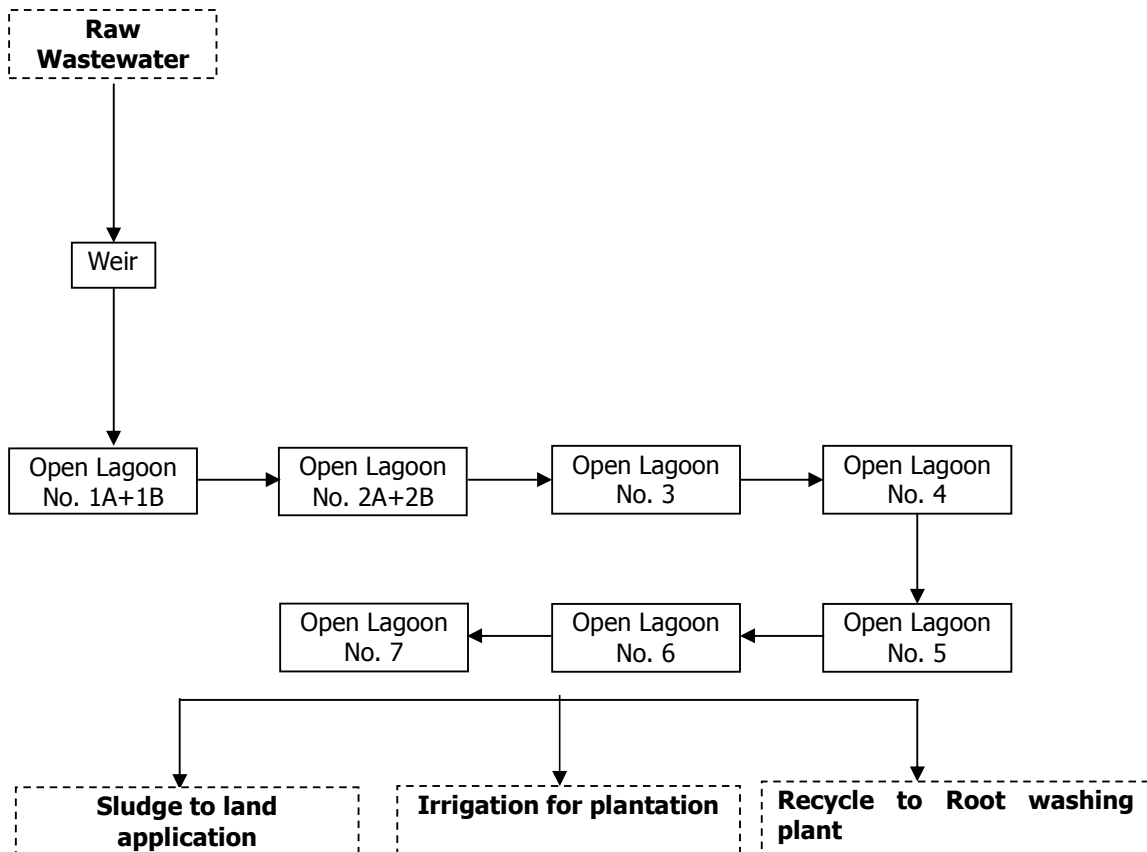
#### **Energy generation system:**

The boilers in the starch plant were originally four thermal oil heaters or boilers with a 2 x 3,663kW and 2 x 5,280kW configuration, designed to burn fuel oil to achieve capacities of 3,300kW and 5,234kW respectively. Under the Project, the burners of the 2 x 5,280kW thermal oil heaters are retrofitted with exchange parts to become dual fuel burners such that they can be co-fired with fuel oil and the biogas collected in the CIGAR system. The burners of the 2 x 3,663kW thermal oil heaters are completely replaced by new, dual fuel burners such that they can also be co-fired with fuel oil and the biogas collected in the CIGAR system.

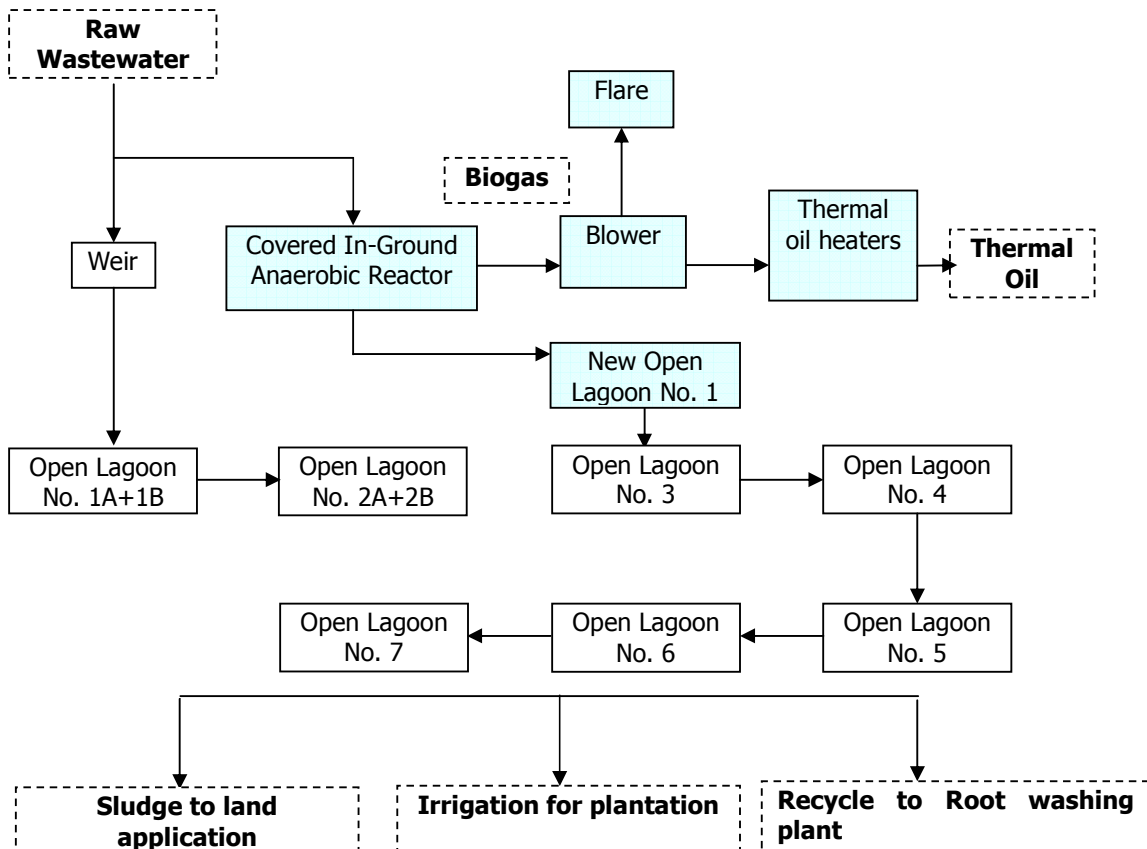
#### **Excess biogas flare:**

The biogas flare is designed to ignite on overpressure of the biogas supply to the boilers, although it can be operated with a nominal flow to enable a constant flare and reduce the risk of ignition failure. While it has the capacity to handle up to 50% of the biogas flow, under normal operation the flare is not utilized.

#### **Baseline scenario**



### Project scenario



**Figure 3: Simple process diagram of Project's wastewater treatment and energy generation systems before and after implementation of the project (additions due to project activity coloured)**

#### A.4. Parties and project participants

Party involved (host) indicates host Party	Private and/or public entity(ies) project participants (as applicable)	Indicate if the Party involved wishes to be considered as project participant (Yes/No)
Thailand (host)	Siam Quality Starch Company Limited	No
Japan	Mitsubishi UFJ Morgan Stanley Securities Co., Ltd.	No

#### Siam Quality Starch Co., Ltd. (SQS)

SQS is a Thai-based producer of starch since 1995 and is a major producer of tapioca starches in the Asia Pacific, with its products distributed both locally and internationally to destinations including USA, Japan, Europe, Australia and New Zealand. SQS specializes in producing premium quality, food-grade native and modified tapioca starches.

SQS is implementing the project activity.

#### Mitsubishi UFJ Morgan Stanley Securities Co., Ltd. (MUMSS)

Through its Clean Energy Finance Committee, MUMSS provides consulting services to promote Clean Development Mechanism (CDM) and Joint Implementation (JI) projects. MUMSS is the CDM advisor to the Project and the contact for the project activity

#### A.5. Public funding of project activity

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The Project does not involve funding from an Annex I country.

### SECTION B. Application of selected approved baseline and monitoring methodology and standardized baseline

#### B.1. Reference of methodology and standardized baseline

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The following two approved baseline and monitoring methodologies are applied.

- AM0013: "Avoided methane emissions from organic waste-water treatment"  
Version 04, valid from 22 December 2006
- AMS-I.C. "Thermal energy for the user"  
Version 12, valid from 10 August 2007

For the purpose of establishing additionality, Version 04 of the *Tool for the demonstration and assessment of additionality* ("Additionality Tool") is also used.

#### B.2. Applicability of methodology and standardized baseline

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The Project meets all the applicability conditions of the methodologies, as described below.

**I. Table 1: Applicability conditions for AM0013**

	Applicability condition	Project case
1	<p>The existing waste water treatment system is an open lagoon system with an 'active' anaerobic condition, which is characterized as follows:</p> <ul style="list-style-type: none"> <li>The depth of the open lagoon system is at least 1m;</li> <li>The temperature of the anaerobic lagoons is higher than 10°C. If the average monthly temperature in a particular month is less than 10°C, this month is not included in the estimations, as it is assumed that no anaerobic activity occurs below such temperature.</li> <li>The residence time of the organic matter should be at least 30 days.</li> </ul>	<p>SQS's wastewater treatment system in the absence of the Project is an actively anaerobic open lagoon system where:</p> <ul style="list-style-type: none"> <li>The seven open lagoons all have a depth of at least 1m;</li> <li>The temperature of the anaerobic lagoons is higher than 10°C. The mean temperatures in Chaiyaphum range from 24°C to 30°C<sup>1</sup>.</li> <li>The residence time of the organic matter in open lagoons is approximately 40 to 45 days.</li> </ul>
2	<p>Sludge produced during project activity is not stored onsite before land application to avoid any possible methane emissions from anaerobic degradation.</p>	<p>Sludge, which is removed infrequently, is not stored onsite. They are either applied to the eucalyptus plantation or given away to nearby farmers as fertilizer.</p>

**II. Table 2: Applicability conditions for AMS-I.C.**

	Applicability condition	Project case
1	<p>This category comprises renewable energy technologies that supply individual households or users with thermal energy that displaces fossil fuels. Examples include solar thermal water heaters and dryers, solar cookers, energy derived from renewable biomass for water heating, space heating, or drying, and other technologies that provide thermal energy that displaces fossil fuel. Biomass-based cogenerating systems that produce heat and electricity for use on-site are included in this category.</p>	<p>The project activity involves the supply to users of thermal energy derived from renewable biogas that displaces fossil fuels, namely, fuel oil.</p>
2	<p>Where generation capacity is specified by the manufacturer, it shall be less than 15MW.</p>	<p>See 3. below.</p>
3	<p>For co-generation systems and/or co-fired systems to qualify under this category, the energy output shall not exceed 45 MW<sub>thermal</sub> e.g. for a biomass based co-generating system the capacity for all the boilers affected by the project activity combined shall not exceed 45 MW<sub>thermal</sub>. In the case of the co-fired system the installed capacity (specified for fossil fuel use) for each boiler affected by the project activity combined shall not exceed 45 MW<sub>thermal</sub>.</p>	<p>The capacity of the boilers total 17.886MW<sub>th</sub> and will be co-fired with fuel oil.</p>
4	<p>In the case of project activities that involve the addition of renewable energy units at an</p>	<p>Not applicable. The project activity does not involve the addition of renewable energy</p>

<sup>1</sup>weather.com, accessed March 2007.

existing renewable energy facility, the added capacity of the units added by the project should be lower than 45 MW <sub>thermal</sub> and should be physically distinct from the existing units.	units at an existing renewable energy facility.
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### B.3. Project boundary

	Source	GHGs	Included?	Justification/Explanation
Baseline scenario	Direct emissions from the waste treatment processes	CO <sub>2</sub>	Included	The major source of emissions in the baseline
		CH <sub>4</sub>	Excluded	Excluded for simplification. This is conservative.
		N <sub>2</sub> O	Excluded	CO <sub>2</sub> emissions from the decomposition of organic waste are not accounted
	Emissions from electricity consumption / generation	CO <sub>2</sub>	Excluded	Not applicable to the Project.
		CH <sub>4</sub>	Excluded	
		N <sub>2</sub> O	Excluded	
	Emissions from thermal energy generation	CO <sub>2</sub>	Included	Thermal energy generation is included in the project activity
		CH <sub>4</sub>	Excluded	Excluded for simplification. This is conservative.
		N <sub>2</sub> O	Excluded	Excluded for simplification. This is conservative.
Project scenario	On-site fossil fuel consumption due to the project activity	CO <sub>2</sub>	Included	May be an important emission source
		CH <sub>4</sub>	Excluded	Excluded for simplification. This emission source is assumed to be very small.
		N <sub>2</sub> O	Excluded	Excluded for simplification. This emission source is assumed to be very small.
	Emissions from on-site electricity use in the digester auxiliary equipment	CO <sub>2</sub>	Included	May be an important emission source. If electricity is generated from collected biogas, these emissions are not accounted for.
		CH <sub>4</sub>	Excluded	Excluded for simplification. This emission source is assumed to be very small.
		N <sub>2</sub> O	Excluded	Excluded for simplification. This emission source is assumed to be very small.
	Direct emissions from the waste treatment processes	CO <sub>2</sub>	Excluded	Excluded for simplification. Not an important emission source.
		CH <sub>4</sub>	Excluded	CO <sub>2</sub> emissions from the decomposition of organic waste are not accounted.
		N <sub>2</sub> O	Included	The emission from uncombusted methane and also leakage in case of anaerobic digesters. In case of dewatering and land application, conservative estimates of methane are included.

**B.4. Establishment and description of baseline scenario**

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The most plausible baseline scenario is identified in the following steps:

- Step I. Draw up a list of possible realistic and credible alternatives for the treatment of the sludge;
- Step II. Eliminate alternatives that are not complying with applicable laws and regulations
- Step III. Eliminate alternatives that face prohibitive barriers
- Step IV. Compare economic attractiveness of remaining alternatives

**Step I. Draw up a list of possible realistic and credible alternatives for the treatment of the sludge**

The alternative scenarios available to SQS and that provide comparable outputs to the Project are summarized in the table below.

**Table 3: List of plausible alternatives to the Project**

Alternative	Wastewater treatment	Biogas usage	Description of alternative scenario
A	Sequential treatment using CIGAR system and existing open lagoon	Used to produce process heating	The Project undertaken without being registered as a CDM project activity
B	Sequential treatment using CIGAR system and existing open lagoon	Not utilized	The wastewater treatment method is the same as the Project, but does not include biogas utilization and hence smaller capital cost
C	Sequential treatment using anaerobic/aerobic system other than CIGAR and existing open lagoon	Used to produce process heating or not utilized (in the case of aerobic system)	This alternative involves an upgrade to a wastewater treatment system with comparable results to the Project
D	Open lagoons	Uncontrolled release into the atmosphere	This is the continuation of current practice
E	Open lagoons in short- to medium-term, upgrade to sequential treatment using CIGAR system and existing open lagoon in future	Uncontrolled release into the atmosphere in short- to medium-term, used to produce process heating in future	This is the continuation of current practice, with the Project undertaken without being registered as a CDM project activity in the future

**Step II. Eliminate alternatives that are not complying with applicable laws and regulations**

All alternatives identified are consistent with mandatory laws and regulations.

**Step III. Eliminate alternatives that face prohibitive barriers**

Of the five alternatives identified in Step I above, all but Alternative D, the continuation of current practice, can be immediately ruled out as plausible alternatives, as delineated below.

Alternative A: As further discussed in Section B.5 below, this alternative involves high risk and upfront capital cost that is not acceptable to SQS in the absence of the CDM.

Alternative B: This is a less advantageous option as compared to Alternative A. While the upfront cost is lower, not only does this alternative involve the same high risks, but there is no cost recovery in the form of reduced fossil fuel consumption.

Alternative C: This is also a less advantageous option as compared to Alternative B. While this alternative provides a comparable output, the CIGAR system utilized in Alternative A is one of the less cost intensive options available for the treatment of wastewater. A more technologically advanced system may provide greater process stability and potentially higher biogas yield, however, the cost was considered too high by SQS to warrant the risky investment.

Alternative D: This is the continuation of current practice. SQS' original plan prior to the decision to proceed with the CDM project activity was to continue treatment of its wastewater in the existing lagoons, and to increase the capacity of the open lagoons either by increasing the number of ponds or increasing the volume of each pond as necessary to cater for any increase in starch production capacity.

Alternative E: This alternative involves the implementation of the Project without the assistance of the CDM not immediately but in the future. For the same reasons outlined for Alternative A, this alternative was not acceptable to SQS. In addition, as briefly discussed in Alternative D, the project circumstances will remain the same in the future, as the SQS starch factory has an abundance of land such that any increase in production capacity or tightening of discharge limits can be catered for by simply increasing the capacity of the open lagoons.

Therefore, the most plausible baseline scenario is Alternative D, the continuation of current practice. This conclusion will be reinforced in the assessment of additionality in the ensuing section.

#### **Step IV. Compare economic attractiveness of remaining alternatives**

In this step, it is necessary to compare the economic attractiveness without revenues from CERs for all alternatives that are remaining by applying Step 2 of the latest version of the "Tool for demonstration and assessment of additionality". As identified in Step III above, the only remaining alternative is Alternative D, the continuation of current practice. As the only remaining alternative, an economic comparison is not conducted.

For the economic investment analysis of Alternative A (the CDM project activity), which has already been ruled out, please refer to Section B.5. For clarity, it is noted that the investment analysis in B.5 is separate to the economic analysis referred to here, in Step IV.

#### **B.5. Demonstration of additionality**

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The Project's additionality is demonstrated by applying the latest version of the "Tool for the demonstration and assessment of additionality" (Version 04), which is consistent with Option B of the methodology.

#### **Step 1. Identification of alternatives to the project activity consistent with current laws and regulations**

Realistic and credible alternatives to the project activity is identified in this step through the following sub-steps.

##### ***Sub-step 1a. Define alternatives to the project activity***

See Section B.4. The most plausible baseline scenario is the continuation of current practice.

##### ***Sub-step 1b. Consistency with mandatory laws and regulations***

All alternatives identified are consistent with mandatory laws and regulations.

## Step 2. Investment analysis

The IRR is chosen as the most suitable indicator. The Tool allows either the equity or project approaches to be used to calculate the IRR. Here, the equity IRR will be used<sup>2</sup>.

### ***Sub-step 2a – Determine the appropriate analysis method***

As the CDM project activity generates financial benefits in the form of reduced consumption of fuel oil, the simple cost analysis is not appropriate. Of the remaining investment comparison analysis and benchmark analysis, the benchmark analysis is chosen.

### ***Sub-step 2b – Option III. Apply benchmark analysis***

At the time the Project was being considered by SQS in 2003, the internal benchmark IRR used was 20%, taking into account SQS internal policies and factors such as risk to factory operation. If retrospectively, one applies the benchmark analysis, a premium would have been added to the government bond rate of a little above 4% at the time, to reflect risks to private sector investment and the significant risk inherent to using an unfamiliar technology, particularly in view of the potential to adversely affect the core business at SQS. This would have resulted in a benchmark of between 15% and 20%. A benchmark in this range is supported by the National Energy Policy Office's<sup>3</sup> study *Biomass-based Power Generation and Cogeneration within Small Rural Industries of Thailand*, which cites a hurdle rate of 23%. Despite this study being for biomass, rather than biogas fuels, the IRR it cites is pertinent to this Project as the study focuses on energy generation in the context of rural food industries.

For conservatism, an IRR of 15% is adopted.

### ***Sub-step 2c – Calculation and comparison of financial indicators***

The following table summarizes the Project's IRR calculation, including all assumptions made.

**Table 4: Assumptions and results for calculation of the Project's IRR**

Input Parameters		Value	Unit	Notes
Total cost for CDM project activity		75,000,000	THB	
Loan	Equity percentage	100	%	
	Interest rate	N/A		
	Loan period	N/A		
Annual costs	Operation and Maintenance	3,750,000	THB/year	5% of total cost
	Cost of chemicals	5.5	THB/m <sup>3</sup> effluent	To maintain optimal digester operation
Fuel savings		7.77	THB/litre	5-year average oil price from 1999 – 2003
Depreciation	Depreciation rate	5,769,231	THB/year	
	Salvage value	5,769,231	THB	

<sup>2</sup> In the Project's case, equity is 100%. Because of this, while the equity approach is chosen for the purpose of the calculation, both equity and project approaches will return the same result.

<sup>3</sup> The National Energy Policy Office is the predecessor to the Energy Policy and Planning Office, both under the Ministry of Energy

Tax rate		30	%	Applied to increased profit from fuel savings
Project life		12	years	
Operating parameters	Operating days in year	330	days	
	COD load of raw effluent	15.0	kg/m <sup>3</sup>	Based on historic records
	COD treatment efficiency	80	%	Typical values for type of technology
	Biogas generation rate	0.4	m <sup>3</sup> /kgCOD	
	Biogas methane content	50	% by volume	
	Biogas leakage from digester	15	%	Assumption
	Methane energy content	36.3	MJ/m <sup>3</sup>	
	Flare rate	0		For normal operation
IRR		8.68	%	From SQS' fuel supplier

As can be seen in the above table, the IRR of the Project if carried out under business-as-usual stands at 8.68%, well below the expected IRR of 15%.

### ***Sub-step 2d – Sensitivity analysis***

In order to test the robustness of the assumptions made, sensitivity analyses were carried out as follows:

1. 10% decrease in annual costs (O&M and chemicals). This is a realistic target that SQS is striving to achieve.
2. 20% increase in biogas capture. This is also a target that SQS is striving to achieve, by maximising the quality and stability of the biogas captured.
3. 4% increase in fuel prices. The price rise is based on the average annual price rise over the 5-year period between 1999 and 2003, as calculated in 2003.

The above changes in assumptions increased the IRRs for each of the cases to 10.40%, 14.79% and 14.51% respectively. The sensitivity analyses show that in spite of the range of realistic and optimistic assumptions made, the project returns remain unfavourable.

It is noteworthy that the COD loading of the wastewater is indirectly proportional to the extraction efficiency of the starch in the factory. Thus, maximizing the project activity's returns is at odds with maximizing profits from SQS' core business. Naturally, priority is given to running the core business of starch production, regardless of whether it results a lower COD load and therefore lower biogas yield. The possibility of lower biogas yields exacerbates the problem of a low IRR.

Furthermore, the implementation of the Project required an upgrading of skills for the proper operation and maintenance of the anaerobic digester, as well as the gas burners. There are numerous variables, such as the COD load of incoming wastewater and the temperature conditions that affect the quantity and quality of the biogas. As the quality of the biogas feed is crucial to the smooth operation of the burners, which in turn is important for the uninterrupted operation of the starch factory, the upgrading of skills was a significant challenge to SQS.

The challenge is even more significant when taking into account the context of the food processing industry, where very few plant owners have ventured into advanced technology for wastewater treatment. Indeed, it is understood that most projects which are now attempting to introduce this technology is doing so with the assistance of the CDM, while others did so with funding sources no longer available. Against this backdrop, the technology barrier faced by SQS is too high to justify the risk of going ahead under business-as-usual.

It is noted that with regards to the wastewater treatment system, SQS has abundant land as well as access to cheap land in the vicinity in order to expand its current. The wastewater treatment for the plant expansion could and would have been treated using the existing open lagoon system, either by increasing the number or volume of lagoons. This was what was envisaged when the budget for the plant expansion was originally established in 2003. SQS has access to over 120 ha of available land, more than enough to accommodate such an expansion. It would have been much cheaper to implement this option, as SQS still has available land. It is also noted that the land around the SQS factory was and still is relatively cheap and available for purchase.

#### **Step 4. Common practice analysis**

##### ***Sub-step 4a – Analyze other activities similar to the proposed project activity***

The following methodology was adopted to identify similar activities to the proposed project activity.

- a. Identification of all tapioca starch factories in Thailand

The identification of all tapioca plants was carried out based on a list of factories obtained from the Thai Tapioca Starch Association (TTSA), which lists 77 starch factories and 10 sweetener factories in Thailand. This means that in total, 87 factories (i.e. every single plant on the TTSA list) are considered.

Of the 87 factories, there were 13 factories (15%) for which insufficient information could be sourced despite the Project Participant's best efforts, including, among other measures, cold-calling the project owners of the facilities. After all reasonable attempts were exhausted to source adequate information, in line with the *Tool for the demonstration and assessment of additionality*, these factories were excluded from further analysis.

- b. Narrowing down the list of factories based on type of starch product

Of the two starch products – Native and Modified starch, only Native starch is suitable for biogas recovery due to the difference in wastewater characteristics. Therefore, factories with (a) Native starch-only, (b) Native and Modified starch and (c) sweetener production capacities were included in the assessment, while factories with (d) Modified starch-only production capacities were excluded from the assessment.

Based on the TTSA list, 59 factories were found to have conditions suitable for biogas recovery, apart from the SQS factory.

- c. Identifying all tapioca starch factories which, at the time of validation, was known to have constructed, were constructing or planning construction of an anaerobic wastewater treatment system with biogas capture capabilities (i.e. having output comparable to the project activity).

Based on TTSA list, which listed the technologies used by each factory, of the 59 factories, 22 factories were identified as having, and an additional 10 factories as constructing or planning for an anaerobic wastewater treatment system. A total of 32 factories remain under consideration after this step.

- d. Assess whether there are any “similar” projects that occurred under business-as-usual.

As can be seen in Table 5 below, of the 32 factories with biogas projects, 21 projects are being implemented as CDM projects and are at various stages of the CDM cycle and another 9 projects received funding from The Energy Conservation (ENCON) Fund, which the SQS Project did not have access to. A further 2 projects were not considered similar as it was found that their systems malfunctioned and are no longer in operation.

**Table 5: Status of projects comparable to the project activity**

Company	Product Type	Factory Size (HP)	Status of Biogas System as per TTSA list	Note
Sanguan Wongse Industry Co., Ltd.	NTS, MDF	30,505	Existing	Registered as CDM project (Project 1040) <sup>4</sup>
Eiamheng Tapioca Flour Industry Co., Ltd.	NTS	21,130	Existing	In TGO list (obtained LoA) <sup>5</sup>
Eiamburapa Co., Ltd.	NTS	15,821	Existing	Financial support from ENCON Fund (as per Project 2110) <sup>6</sup>
Siam Quality Starch Co., Ltd.	NTS, MDF	14,773	Existing	The project activity (Project 1993)
V.P.Starch (2000) Co.,Ltd	NTS	11,237	Existing	Financial support from ENCON Fund (as per Project 2110 PDD) <sup>5</sup>
Ban Pong Tapioca Flour Industry Co.,Ltd.	NTS, MDF	11,045	Existing	Applying for CDM based on phone interview
Chon jaroen Co.,Ltd	NTS	10,530	Existing	Financial support from ENCON Fund (as per Project 2110 PDD) <sup>5</sup>
Chok Yien Yong Industry Co.,Ltd.	NTS	8,925	Construction	Under validation <sup>7</sup>
Roi Et Flour Co.,Ltd.	NTS	8,757	Existing	Financial support from ENCON Fund (as per Project 2110 PDD) <sup>5</sup>
Korat Starch Industry Co.,Ltd.	NTS	8,445	Construction	Already applied for TGO approval based on phone interview
P.V.D. International Co.,Ltd.	NTS	8,151	Construction	Financial support from ENCON Fund (as per Project 2110 PDD) <sup>5</sup>
Chok Chai Starch Co.,Ltd.	NTS	8,129	Existing	Under validation <sup>8</sup>
Chaiyaphum Phietphol Co.,Ltd	NTS	8,045	Existing	Financial support from ENCON Fund (as per Project 2110 PDD) <sup>5</sup>
Northeastern Strach (1987) Co.,Ltd.	NTS	7,921	Existing	Financial support from ENCON Fund (as per Project 2110 PDD) <sup>5</sup>
Somdej Starch Co.,Ltd.	NTS,M	7,460	Existing	Applying for CDM based on

<sup>4</sup><http://cdm.unfccc.int/Projects/DB/KPMG1175141470.89/view>

<sup>5</sup> [http://www.tgo.or.th/index.php?option=com\\_content&task=view&id=36&Itemid=29](http://www.tgo.or.th/index.php?option=com_content&task=view&id=36&Itemid=29)<sup>2</sup><http://cdm.unfccc.int/Projects/Validation/DB/A8JT0K03JKGLSDSV1O1Y0JISTYYNHN/view.html>

<sup>6</sup>[http://www.thaibiogas.com/book/Book\\_46.html](http://www.thaibiogas.com/book/Book_46.html) (Also refer to PDD for Project 2110)

<sup>7</sup><http://cdm.unfccc.int/Projects/Validation/DB/CJ3JLV7ZW37O2RLKFUVD41ZJHOOOF/view.html>

<sup>8</sup><http://cdm.unfccc.int/Projects/Validation/DB/LQTJF5681NVDBMDZ353AK88VQOJ0YS/view.html>

	DF			phone interview
Chantaburi Starch Co.,Ltd	NTS	7,060	Construction	Under validation <sup>9</sup>
Chakangrao Starch Co.,Ltd.	NTS	5,652	Construction	No biogas recovery due to poor performance <sup>10</sup>
Thanawat Pietphol Ltd.Part.	NTS	5,453	Existing	No biogas recovery due to poor performance
Bangna Tapioca Flour Co.,Ltd	NTS	5,030	Existing	Financial support from ENCON Fund (as per Project 2110 PDD) <sup>5</sup>
Sima Inter Product Co.,Ltd.	NTS	4,088	Existing	Under validation <sup>11</sup>
Sima Inter Product Branch 2 Co.,Ltd	NTS	4,088	Existing	Under validation <sup>12</sup>
Jiratpattana Co.,Ltd.	NTS, MDF	3,847	Existing	To be registered (Project 2144)
Siam Product (1994) Co.,Ltd.	NTS, MDF	2,575	Existing	Under validation <sup>13</sup>
Kitroonruan Flour Factory Part., Ltd.	NTS	2,475	Existing	Under validation <sup>14</sup>
Asia Modified Starch Co.,Ltd.	NTS, MDF	2,475	Existing	Registered (Project 2110)
Kaen Jaroen Co.,Ltd.	NTS	240	Existing	Applying for CDM based on phone interview
Charoensuk Tapioca Flour (2005) Co., Ltd.	NTS	Unknown	Construction	Under validation <sup>15</sup>
Isan Tapioca Flour Co.,Ltd.	NTS	Unknown	Existing	Financial support from ENCON Fund (as per Project 2110 PDD) <sup>5</sup>
Corn Product Amdamus Co.,Ltd.	NTS, MDF, Glucose	Unknown	Construction	Under validation <sup>16</sup>
Chaodee Starch Co.,Ltd.C	NTS	Unknown	Construction	Under validation <sup>17</sup>
N.E. Industry Co.,Ltd	NTS	Unknown	Construction	Under validation <sup>18</sup>
Chor Charoen Marketting Co.,Ltd.	NTS	Unknown	Existing	Applying for CDM based on phone interview
Chao Khun Kaset Plant Product Co., Ltd.	Flucose	Unknown	Construction	To be registered (Project 2138)

In conclusion, none of the 32 projects above were implemented under business-as-usual.

**Sub-step 4b – Discuss any similar options that are occurring**

No similar options are occurring.

**Starting dates of the project activity and validation**

<sup>9</sup><http://cdm.unfccc.int/Projects/Validation/DB/2G1DSV4WSX3GOMWVT86O0ZS6Z834R0/view.html>

<sup>10</sup><http://cdm.unfccc.int/Projects/Validation/DB/JJY1ZBR4P44QH9K2WD9ALQQFTT4E15/view.html>

<sup>11</sup><http://cdm.unfccc.int/Projects/Validation/DB/KCLB3MVY6XFO3ICV70LLY0B8X6IVVK/view.html>

<sup>12</sup><http://cdm.unfccc.int/Projects/Validation/DB/OG3TBFCTFNDI96MLK50YUO6UXSCHN3/view.html>

<sup>13</sup><http://cdm.unfccc.int/Projects/Validation/DB/D7GX65CTGLH8Y7WW6EQSD567Q6TYNJ/view.html>

<sup>14</sup><http://cdm.unfccc.int/Projects/Validation/DB/EMVWWRZQUBBJ97FX1D3I9SA6CWJEP2/view.html>

<sup>15</sup><http://cdm.unfccc.int/Projects/Validation/DB/JJY1ZBR4P44QH9K2WD9ALQQFTT4E15/view.html>

<sup>16</sup><http://cdm.unfccc.int/Projects/Validation/DB/577FGXFHP9SZENI4QQNQS4I51GPWV0/view.html>

<sup>17</sup><http://cdm.unfccc.int/Projects/Validation/DB/LPCZTTNZ8ZSJYJP4BOCATXSGM75XVL/view.html>

<sup>18</sup><http://cdm.unfccc.int/Projects/Validation/DB/DBQJEP01EIC0PUEJCPTNCOQI6Z2YUC/view.html>

Consistent with EB41 Annex 46 “Guidance on the demonstration and assessment of prior consideration of the CDM” it is required that where the starting date of the project activity falls before 2 August 2008, evidence is to be provided to show that (a) the project participant had awareness of the CDM prior to the project activity start date, and that the benefits of the CDM were a decisive factor in the decision to proceed with the project, and (b) continuing and real actions were taken to secure CDM status for the project in parallel with its implementation. As given in Section C.1.1., the starting date of the project activity, here defined as the date on which the pond linings were ordered, was 31 March 2005, which is prior to 2 August 2008.

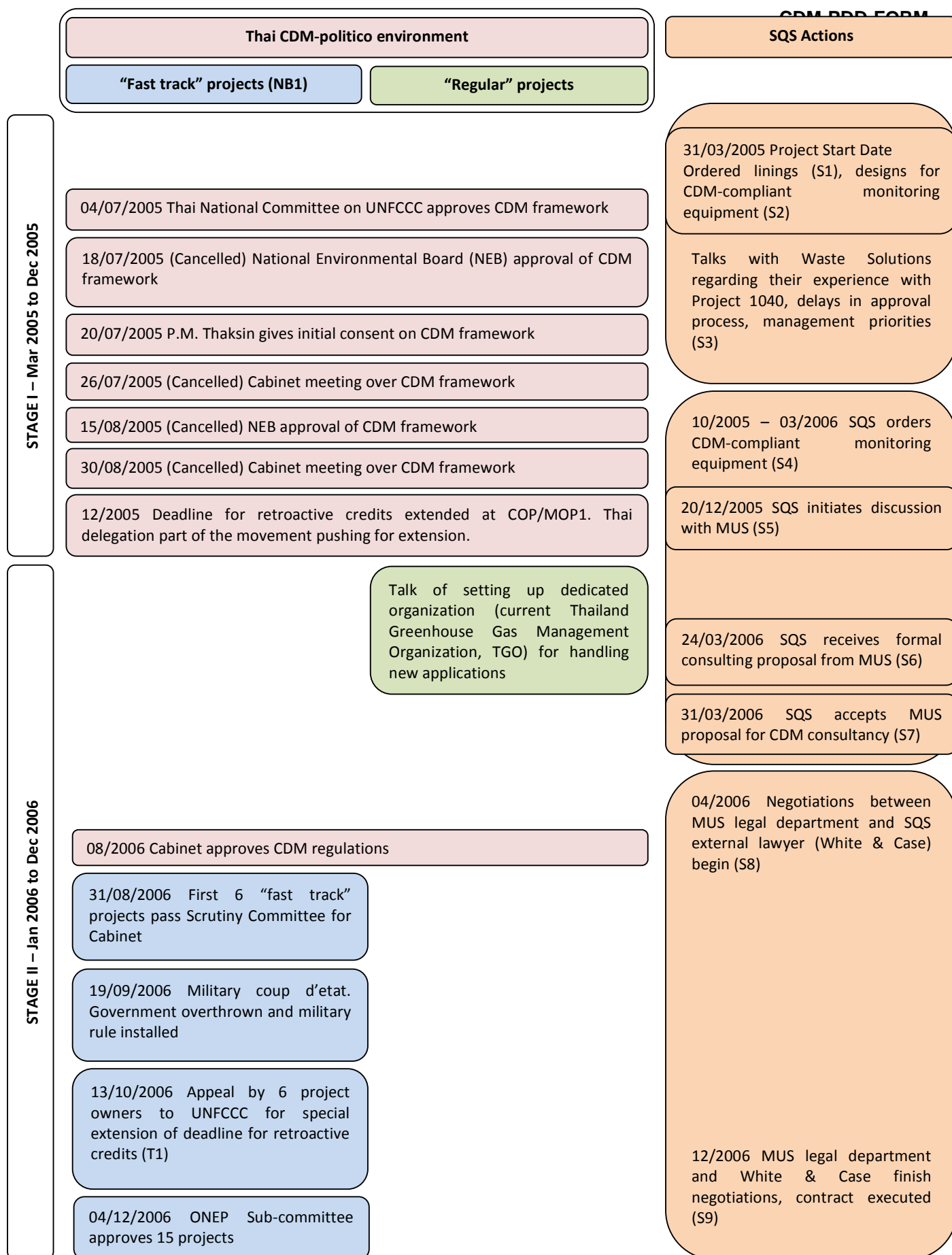
There is ample evidence to show that SQS seriously considered the CDM from the very early stages of the project development. The Project was considered only after it became known that the Korat wastewater project, the first wastewater-related project in Thailand, had started developing its project as a CDM. Various consultants emphasized the attractiveness of such a project due to the CER revenues, and there was much talk in the industry from all biogas digester suppliers. It is also worth noting that in 2003, SQS’ joint venture partner of the time, AVEBE BA of The Netherlands, strongly recommended to proceed with the Project, which however was rejected by SQS management. It was only after the submission of a proposal by Waste Solutions, the same consultant to the Korat project, which had incorporated the CDM into its plans, that SQS made the decision to proceed. The said meeting minutes and proposal have been provided as evidence to the DOE during the course of the validation.

It is pertinent to note that despite pioneering efforts by Thai developers, who were among the first in the world to attempt to develop CDM projects from as early as 2001, the first batch of LoAs were not handed out until 2007. Because of this delay, many early Thai developers adopted an active approach to lobby the Thai government, whilst others including SQS adopted a wait-and-see approach, and kick-started the formal CDM process as soon as there were real signs of DNA approval<sup>19</sup>. However, SQS was unable to obtain the LoA earlier, due to a new DNA rule introduced immediately after the first batch of retroactive projects were approved, which required all projects applying for the CDM to first submit an Initial Environment Evaluation Report, a report for which SQS had to retain a licensed consultant to work on the project for several months and which set back the overall CDM process for many more months.

A complete timeline, including a list of submitted evidence, is summarized in the figure, and further explanations ensue.

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<sup>19</sup> At the time, MUS, SQS’ CDM consultant, which is also CDM consultant to A.T. Biopower (project 1026), had intimate knowledge of the progress of the DNA approvals, including the request to the CDM Executive Board led by A.T. Biopower for a special extension of the deadline for retroactive credits.



11/01/2007 NEB approves 15 projects

29/01/2007 8 projects dropped from consideration due to ministerial disagreements over state rights to CERs

30/01/2007 7 projects approved by Cabinet (T2)

16/03/2007 NEB approves new SD criteria and new Sub-Committee for remaining “fast track” projects

03 – 06/2007 MUS enquires with ONEP regarding approval process for “Regular” projects, new requirement for Initial Environmental Evaluation confirmed (S11)

01 – 04/2007 MUS prepares first version PDD (S10)

26/07/2007 MUS request SGS proposal for validation (S12), negotiations between MUS-SGS legal departments (S13)

28/08/2007 8 projects approved by Cabinet (TGO already formed but at this point Cabinet approval deemed faster)

06/07/2007 TGO is created but remains unmanned for a while/ in process of recruiting permanent staff

01/08/2007 SQS receives quotes for IEE in response to new DNA rules (S14)

14/09/2007 SQS executes contract for IEE consultant (S15)

26/10/2007 TGO takes over Cabinet role and approves 3 remaining “fast track” projects (LOA issued 05/11)

26/09/2007 Global Stakeholder Comments for SQS PDD

24/06/2007 Project 1851 requests registration (NB2)  
05/08/2007 SQS Project (1993) requests registration  
08/2007 Projects 2076, 2110, 2138 and 2144 request registration

#### NOTES:

- (NB1) “Fast track” projects were basically those projects which qualified for retroactive credits (i.e. started prior to November 18, 2004)
- (NB2) Project 1851 already had an IEE regardless of the CDM and hence was able to immediately submit for DNA approval, whereas SQS was required to retain an IEE consultant before it could do so. This enabled Project 1851 to request registration sooner than the Project.

#### LIST OF EVIDENCE / REFERENCES:

- (T1) Letter submitted to the CDM EB  
<http://cdm.unfccc.int/UserManagement/FileStorage/MN97BIDR9EW7LBDWQXQTNIFTCRFGAP>
- (T2) Point Carbon article  
<http://cdm.unfccc.int/Projects/DB/SGS-UKL1217944948.76/ReviewInitialComments/L44MJ2IDO5JOIXY6NT635ADJBWYRFH>
- (S1) Purchase order, submitted to DOE during Validation

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- (S2) P&ID diagram from March 2005, showing high quality monitoring equipment. It was confirmed by Waste Solutions that such high quality equipment, at an estimated added expense of US\$40,000 was only seen in CDM projects. Submitted in response to review decision.
- (S3) Waste Solutions confirmed during a phone interview with the DOE that such communications took place at various times in 2005.
- (S4) Purchase orders dating between October 2005 and March 2006, submitted to the DOE.
- (S5) Time-stamped email  
<http://cdm.unfccc.int/UserManagement/FileStorage/5CZLV5O1M1EXTTIPOTM0SA0SVMIII1>
- (S6) Excerpt of proposal  
<http://cdm.unfccc.int/Projects/DB/SGS-UKL1217944948.76/ReviewInitialComments/2ZF6YTVH4QYFXK639NXI3RFVROXD5Q>
- (S7) Time-stamped email  
<http://cdm.unfccc.int/Projects/DB/SGS-UKL1217944948.76/ReviewInitialComments/UMXINB6LCS005CJOOVLPTG5AVZSI8U>
- (S8) String of time-stamped email, previously submitted, same string as (S7), screenshots of email communications between MUS and White&Case, and between MUS's climate change team and MUS legal department, submitted in response to review decision.
- (S9) String of time-stamped emails showing constant communication  
<http://cdm.unfccc.int/Projects/DB/SGS-UKL1217944948.76/ReviewInitialComments/85X8JZDC764SYB6P3ULKAJDIGYD2QH> and  
<http://cdm.unfccc.int/Projects/DB/SGS-UKL1217944948.76/ReviewInitialComments/2YSJ7G7N19RH8S5TEWWBIGMX1PCUJ9>
- (S10) As per Section B.8.
- (S11) Time-stamped emails (last of the email communications)  
<http://cdm.unfccc.int/Projects/DB/SGS-UKL1217944948.76/ReviewInitialComments/YWBCXFJRY153TTEN1SZ6GDFI77UOKK>
- (S12) In DOE archive
- (S13) In DOE archive
- (S14) Formal proposal dated 1/08/2007  
<http://cdm.unfccc.int/Projects/DB/SGS-UKL1217944948.76/ReviewInitialComments/PXXSC14K31B0B0NRKP34GIVLJD9B3Y>
- (S15) Contract  
<http://cdm.unfccc.int/Projects/DB/SGS-UKL1217944948.76/ReviewInitialComments/DI0WUARC6N3L8YG05A62XL5XJWO6KZ>

Although the diagram above clearly illustrates the continuing actions on the part of SQS, further explanation is provided below to supplement the diagram. We believe it is simplest for the reader that separate explanations are given for different periods (referred to as Stages I, II and III in the diagram), in reverse chronological order.

### STAGE III

Stage III refers to the 9 month period between January 2007 and September 2007, directly following the conclusion of the CDM consulting agreement between SQS and its CDM consultant, Mitsubishi UFJ Securities (MUS) on December 29, 2006. Having immediately started work on the Project's PDD following contract execution (including SQS's provision of detailed data, which they could not provide until confidentiality was assured through the contract), the baseline study was completed in April 2007. In parallel with final data confirmation and SQS management sign off, SGS was contacted in July 2007 and both the Global Stakeholder Consultation and Validation site visit conducted in September 2007. This 9-month cycle is reasonable by anybody's standard.

### STAGE II

Stage II refers to the 12 month period following SQS's first contact with MUS, in December 2005 and the execution of a CDM consulting agreement, in December 2006. After meetings and detailed discussions, a formal proposal was submitted by MUS to SQS on March 24, 2006 and this proposal was accepted in-principle 1 week later, on March 31, 2006.

From the point of the in-principle acceptance of the proposal, it took almost 9 months for the CDM consulting agreement to be executed. This was due to the prolonged negotiations between SQS's external lawyer, White&Case and MUS's legal department. This was initially attributable to White&Case's unfamiliarity with the CDM (the Project was the first CDM-related contract the firm advised on), which necessitated comprehensive briefing. The

delay was subsequently caused by SQS's lawyer demanding that MUS's standard consulting agreement be changed extensively (both substantially and editorially to the point of no recognition) and incapability on the part of MUS to be as flexible as consultants normally are, due to the company, whose core business is investment banking, falling under the extremely strict regulations of the Japanese Financial Services Authority.

It is noted that the 9 month negotiation was a record negotiating period for both entities. Nevertheless, both sides discussed the contract in earnest. Strings of email correspondence that attests to this serious negotiation have been submitted<sup>20</sup>.

## **STAGE I**

Stage I refers to the 8 month period following the starting date of the project activity in March 2005 (when the linings were ordered) until SQS's initial contact with MUS, its eventual CDM consultant, in December 2005.

During this stage, SQS proceeded with one action which shows a conscious effort to pursue the CDM – the ordering of high quality monitoring equipment for CDM-compliance purpose. P&ID diagrams dating from March 2005 show monitoring equipment, which “are not design aspects that were commonly applied to waste treatment projects that were not CDM projects... [the additional monitoring equipment] are useful in operation of an anaerobic digester but at the cost of [an additional US\$40,000], the convenience offered to operators is not normally enough to justify their use... In summary the design as existing at March 2005 shows a plant with aspects that are required for a large CDM project but are typically not fitted to [non-CDM projects]”. CDM-compliant equipment were purchased throughout a 5-month period from October 2005.

Waste Solutions also confirmed via telephone interview with the DOE that at various times during late 2004 and 2005 (i.e. when they made site visits for preliminary assessments and then construction), it often shared its first hand experience with Project 1040, the first starch wastewater project in Thailand. The lack of progress in the Thai DNA approval process and CER prices were among the issues discussed.

In terms of the overall picture, the so-called delay between project start date, initiating the CDM consultant selection process and eventual publication of the PDD on the UNFCCC website is largely a result of two strategic and careful business decisions on the part of SQS, which distinguishes it from other projects<sup>21</sup>.

### **a. CER selling strategy**

Having heard from a peer who had entered into a contract with buyers early that they were forced to accept what in hindsight was a very low price, SQS decided not to enter into a contract with buyers as others had done and instead go through the CDM on their own account. This decision is an extremely important one and distinguishes SQS from other projects undertaken around the same time whose PDDs were published with the help of buyers<sup>22</sup>.

### **b. Considerations for management priority prompted by comments from the technology provider**

<sup>20</sup> Referred to as evidence S8 and S9 in the list of evidence, above. It is noted that the emails submitted are only a small sample of the communication, as close to 80 email communications on the subject of contractual negotiations alone were made by MUS, both with SQS and with its own legal department, as shown in evidence submitted in response to the review decision.

<sup>21</sup> Projects 2076, 2110, 2138 and 2144

<sup>22</sup> In the case of Project 2110 (start date 2006), Toyota Tsusho Corporation and Tokyo Electric Power Co., Inc. In the case of Projects 2134 (start date 2005) and 2144 (start date 2005), EcoSecurities. Project 2076 (start date 2007) is thus far a unilateral project.

Due to the impasse for obtaining Thai DNA approval as amply elaborated above, Waste Solutions recommended that SQS put management priority on getting the underlying project off the ground and start the CDM process as soon as the Thai domestic environment was conducive for it. This recommendation was prompted by the fact that Waste Solutions was also the technology provider to the first wastewater project in Thailand (Project 1040), and despite all the efforts for that project for several years, there was still no DNA approval in sight.

It is emphasized that the decision to prioritize the kick-starting of the underlying project – a process which under normal circumstances is even lengthier than the CDM process – was by no means an indication of neglect of the CDM on SQS's part. As mentioned above and reiterated for clarity, SQS's system was designed to be fully compliant with the CDM methodology, with high-quality monitoring equipment that came at a not-insignificant expense.

There must also be a recognition that CDM rules were significantly different and the Thai DNA approval process not in place at the time the Project started in 2005. Annex 46 of EB 41 came into effect on Saturday, August 2, 2008, a couple of days before the Project's PDD was submitted for registration, on Tuesday, August 5, 2008. However, CDM rules in 2005 had little resemblance to CDM rules that were put into place in 2008.

In 2005, there was no process, as there is today, to inform the UNFCCC or (the then in practice non-existent) Thai DNA of the intention to proceed with the project activity as a CDM. Had this simple procedure been in place at the time, there can be no doubt based on the documented sequence of events that SQS would have followed its peers' and Waste Solutions' advice to submit such a notification.

Last but not least, it is emphasised that despite not having a CDM consulting agreement in place early due to reasons elaborated in a and b above, and hence not having the benefit of a CDM-savvy buyer coming in to take charge of CDM matters immediately and efficiently, SQS coordinated its CDM effort formidably, including the appointment of a full time staff<sup>23</sup> to look after CDM matters in coordination with MUS. It wasted no time once the Thai government was ready to approve, and submitted a request for registration at about the same time as the projects whose PDDs had been published in 2005 with the help of buyers after the conclusion of ERPAs.

In fact, SQS, together with Projects 2076, 2110, 2138 and 2144 (all since registered) represent the first batch of projects from Thailand that have emerged after the "fast track" projects and after the Thai DNA changed its structure to its current form. SQS's project number, 1993, indicates that it was the first among these projects to request for registration, and clearly demonstrates that SQS's effort and determination to achieve CDM status was no less than that of others'. It is worth noting that there are a large number of projects from Thailand with early start dates following this first batch, including those projects identified in the common practice assessment for wastewater projects alone.

In summary, there can be no doubt that the SQS Project meets the requirements of paragraph 5, Annex 46, EB41.

## **B.6. Emission reductions**

### **B.6.1. Explanation of methodological choices**

>>

The emission reductions due to the Project is calculated in the following manner.

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<sup>23</sup> SQS brought a native English speaking expert out of retirement for the sole purpose of coordinating CDM efforts with MUS.

$$ER_y = BE_y - PE_y$$

where

Equation 2

$$BE_y = BE_{\text{lagoon},y} + BE_{\text{fuel\_oil},y}$$

and

Equation 3

$$PE_y = PE_{\text{lagoon},y} + PE_{\text{phys\_leak},y} + PE_{\text{sludge},y} + PE_{\text{dewater},y} + PE_{\text{energy\_cons},y} + PE_{\text{stack},y}$$

where

$BE_{\text{lagoon},y}$	=	Baseline CH <sub>4</sub> emissions from the open lagoons in year $y$ (tCO <sub>2</sub> e/yr)
$BE_{\text{fuel\_oil},y}$	=	Baseline CO <sub>2</sub> emissions from the combustion of fuel oil in year $y$ (tCO <sub>2</sub> /yr)
$PE_{\text{lagoon},y}$	=	Project CH <sub>4</sub> emissions from the open lagoons in year $y$ (tCO <sub>2</sub> e/yr)
$PE_{\text{phys\_leak},y}$	=	Project CH <sub>4</sub> emissions due to the physical leakage from the anaerobic digester in year $y$ (tCO <sub>2</sub> e/yr)
$PE_{\text{sludge},y}$	=	Project CH <sub>4</sub> emissions from the land application of sludge in year $y$ (tCO <sub>2</sub> e/yr)
$PE_{\text{dewater},y}$	=	Project CH <sub>4</sub> emissions from wastewater removed in the dewatering process in year $y$ (tCO <sub>2</sub> e/yr)
$PE_{\text{energy\_cons},y}$	=	Project CO <sub>2</sub> emissions from the consumption of energy on the account of the project activity in year $y$ (tCO <sub>2</sub> /yr)
$PE_{\text{stack},y}$	=	Project CH <sub>4</sub> emissions from incomplete combustion of biogas in the flare and boilers in year $y$ (tCO <sub>2</sub> e/yr)

In the Project's case,  $PE_{\text{dewater},y}$  is not relevant and so Equation 3 becomes:

$$PE_y = PE_{\text{lagoon},y} + PE_{\text{phys\_leak},y} + PE_{\text{sludge},y} + PE_{\text{energy\_cons},y} + PE_{\text{stack},y}$$

No leakage is associated with the project activity.

The calculation method and input values of the baseline and project emissions are described in the ensuing tables.

**Table 6: Formulae, input values and data sources for the calculation of  $BE_{\text{lagoon},y}$**

Parameter	Description	Value	Source
Equation 4			
$BE_{\text{lagoon},y} = \sum_m (\text{COD}_{\text{available},m} \times \text{MCF}_{\text{baseline},m}) \times B_o \times \text{GWP}_{\text{CH}_4}$			
$\text{COD}_{\text{available},m}$	Monthly COD available for conversion which is equal to sum of the monthly COD entering the digester ( $\text{COD}_{\text{baseline},m}$ ) and the COD carried over from the previous month (kgCOD)	Calculated	Refer to Equation 5
$\text{MCF}_{\text{baseline},m}$	Monthly methane conversion factor for the open lagoons in the baseline case (fraction)	Calculated	Refer to Equation 8
$B_o$	Maximum methane producing	0.21	AM0013

	capacity (kgCH <sub>4</sub> /kgCOD)			
GWP _ CH <sub>4</sub>	Global warming potential for methane (tCO <sub>2</sub> e/tCH <sub>4</sub> )	21	AM0013, consistent with IPCC	
Equation 5				
$COD_{available,m} = COD_{baseline,m} + COD_{carryover,m-1}$				
COD <sub>baseline,m</sub>	Monthly COD of effluent entering lagoons (kgCOD)	Calculated	Refer to Equation 6	
COD <sub>carryover,m-1</sub>	COD that remains in the system from the previous month (kgCOD)	Calculated	Refer to Equation 7	
Equation 6				
$COD_{baseline,m} = COD_{conc\_in,baseline,m} \times \left(1 - \frac{COD_{conc\_out,baseline,m}}{COD_{conc\_in,baseline,m}}\right) \times F_{digester} \times OP_m$				
			N/A	
COD <sub>conc\_in,baseline,m</sub>	COD concentration of effluent entering the lagoons in the baseline (kgCOD/m <sup>3</sup> )	15	SQS, to be monitored	
COD <sub>conc\_out,baseline,m</sub>	COD concentration of final effluent in the baseline (kgCOD/m <sup>3</sup> )	0.12	Maximum allowable level under government regulations	
F <sub>digester</sub>	Flow rate of wastewater fed in to the digester (m <sup>3</sup> /day)	6,000	SQS, to be monitored. Total maximum raw effluent from the factory is 7,200m <sup>3</sup> /day.	
OP <sub>m</sub>	Number of operation days in month (day)	Month	Op. Day	
		Jan	31	
		Feb	28	
		Mar	31	
		Apr	30	
		May	31	
		Jun	30	
		Jul	-	
		Aug	31	
		Sep	30	
		Oct	31	
		Nov	30	
		Dec	31	
Equation 7				
$COD_{carryover,m-1} = \left[ COD_{available,m-1} \times (1 - MCF_{baseline,m-1}) \right] - (Q_{sludge,m-1} \times COD_{conc\_sludge,m-1})$				
COD <sub>available,m-1</sub>	COD available in previous month (kgCOD)	Calculated	As per calculation of COD available,m	
MCF <sub>baseline,m-1</sub>	Monthly methane conversion factor for the open lagoons in the	Calculated	Refer to Equation 8	

	baseline case in previous month (fraction)			
$Q_{\text{sludge},m-1}$	Amount of sludge removed in previous month ( $\text{m}^3$ )	100% of carry over removed annually	SQS, to be monitored. Sludge is currently removed less than once a year	
$\text{COD}_{\text{conc\_sludge},m-1}$	COD concentration of sludge removed in previous month ( $\text{kgCOD}/\text{m}^3$ )			
Equation 8				
$\text{MCF}_{\text{baseline},m} = f_d \times f_{t,m} \times 0.89$				
$f_d$	Fraction of anaerobic degradation as a function of depth (fraction)	0.7 (>5m) 0.5 (1 – 5m) 0 (<1m)	AM0013	
$f_{t,m}$	Fraction of anaerobic degradation as a function of temperature, on a monthly basis, where $f_{t,m} \leq 1$ (fraction)	Calculated	Refer to Equation 9	
Equation 9				
$f_{t,m} = \exp\left(\frac{E \times (T_2 - T_1)}{R \times T_1 \times T_2}\right)$				
E	Activation energy constant (cal/mol)	15,175	Constant	
$T_2$	Ambient temperature ( $^{\circ}\text{K}$ )	Month	Temp	Based on ambient temperature records, to be monitored
		Jan	297.16	
		Feb	300.16	
		Mar	302.16	
		Apr	303.16	
		May	302.16	
		Jun	301.16	
		Jul	301.16	
		Aug	301.16	
		Sep	300.16	
		Oct	300.16	
		Nov	299.16	
Dec	297.16			
$T_1$	Reference temperature ( $^{\circ}\text{K}$ )	303.16	Constant	
R	Ideal gas constant (cal/kmol)	1.987	Constant	

Table 7: Formula, input values and data sources for the calculation of  $\text{BE}_{\text{fuel\_oil},y}$ 

Parameter	Description	Value	Source
Equation 10 $\text{BE}_{\text{fuel\_oil},y} = Q_{\text{fuel\_oil},y} \times \text{CO}_2\text{EF}_{\text{fuel}} \times \text{OX}_{\text{fuel}}$			
$Q_{\text{fuel\_oil},y}$	Quantity of fuel oil consumed in year y at the project site in the absence of the project activity (TJ)	140.6	SQS, 3 year historical records. Actual

			displacement to be calculated <i>ex post</i> based on the monitored amount of biogas used in the Project. In accordance with AM0013, emission reduction claims for this activity will be capped at 140.6TJ.
$\text{CO}_2\text{EF}_{\text{fuel}}$	$\text{CO}_2$ emission factor for thermal energy generation using fuel oil ( $\text{tCO}_2/\text{TJ}$ )	77.4	IPCC 2006 Table 2.2
$\text{OX}_{\text{fuel}}$	Oxidation factor for fuel oil (fraction)	1	IPCC 2006 Table 1.4

**Table 8: Formula, input values and data sources for the calculation of  $\text{PE}_{\text{lagoon},y}$**

Parameter	Description	Value	Source
Equation 11			
$\text{PE}_{\text{lagoon},y} = \sum_m (F_{\text{dig\_out},m} \times \text{COD}_{\text{conc\_dig\_out},m} \times \text{OP}_m \times \text{MCF}_{\text{project},m}) \times B_o \times \text{GWP\_CH}_4$			
$F_{\text{dig\_out},m}$	Flow rate of wastewater in exiting the digester to enter the open lagoons in the project activity ( $\text{m}^3/\text{day}$ )	6,000	SQS, to be monitored
$\text{COD}_{\text{conc\_dig\_out},m}$	Monthly COD of wastewater exiting the digester to enter the open lagoons in the project activity ( $\text{kgCOD}/\text{m}^3$ )	3.0	SQS, to be monitored
$\text{OP}_m$	See above	See above	See above
$\text{MCF}_{\text{project},m}$	Monthly methane conversion factor for the open lagoons in the project case (fraction)	Calculated	Calculated as per Equation 8, where $\text{MCF}_{\text{project},m}$ is analogous to $\text{MCF}_{\text{baseline},m}$
$B_o$	As per Table 6	See above	See above
$\text{GWP\_CH}_4$	As per Table 6	See above	See above

**Table 9: Formula, input values and data sources for the calculation of  $\text{PE}_{\text{phys\_leak},y}$**

Parameter	Description	Value	Source
Equation 12			
$\text{PE}_{\text{phys\_leak},y} = Q_{\text{biogas\_total},y} \times W_{\text{CH}_4} \times \rho_{\text{CH}_4} \times \text{LF} \times \text{GWP\_CH}_4$			
$Q_{\text{biogas\_total},y}$	Quantity of biogas produced and collected in the digester in year y ( $\text{m}^3\text{biogas}/\text{yr}$ )	8,078,400	SQS, to be monitored
$W_{\text{CH}_4}$	Fraction of $\text{CH}_4$ in biogas	0.5	SQS, to be

	(m <sup>3</sup> CH <sub>4</sub> /m <sup>3</sup> biogas)		monitored
$\rho_{CH_4}$	Density of CH <sub>4</sub> (tCH <sub>4</sub> /m <sup>3</sup> CH <sub>4</sub> )	0.00065	Approximate for 30°C based on density of 0.0007168 tCH <sub>4</sub> /m <sup>3</sup> CH <sub>4</sub> at STP
LF	Rate of physical leakage from digester (fraction)	0.15	Default value provided in AM0013, to be monitored if lower value applied
GWP _ CH <sub>4</sub>	As per Table 6	See above	See above

**Table 10: Formula, input values and data sources for the calculation of  $PE_{sludge,y}$**

Parameter	Description	Value	Source
Equation 13			
$PE_{sludge,y} = Q_{sludge,y} \times (COD_{sludge,y} \times B_o \times MCF_{la} \times GWP\_CH_4 + NC \times EF_{N_2O} \times GWP\_N_2O)$			
$Q_{sludge,y}$	Quantity of sludge generated by the wastewater treatment in year y (t)	324	SQS, to be monitored
$COD_{sludge,y}$	Chemical Oxygen Demand of the sludge used for land application (kgCOD/kg sludge)	0.10	Assumed in absence of <i>ex ante</i> data, to be monitored
$B_o$	See above	See above	See above
$MCF_{la}$	Methane correction factor of the sludge in year y (fraction)	0.05	AM0013
GWP _ CH <sub>4</sub>	See above	See above	See above
NC	Nitrogen content of sludge (kgN/kg sludge)	0.10	Assumed in absence of <i>ex ante</i> data, to be monitored
$EF_{N_2O}$	Emission factor of nitrogen from sludge applied to land (kgN <sub>2</sub> O/kgN)	0.016	AM0013
GWP _ N <sub>2</sub> O	Global warming potential for nitrous oxide (tCO <sub>2</sub> e/tN <sub>2</sub> O)	310	IPCC

**Table 11: Formula, input values and data sources for the calculation of  $PE_{energy\_cons,y}$**

Parameter	Description	Value	Source
Equation 14			
$PE_{energy\_cons,y} = Q_{elec\_cons,y} \times CO_2EF_{elec} + Q_{fuel\_cons,y} \times CO_2EF_{fuel} \times OX_{fuel}$			
$Q_{elec\_cons,y}$	Quantity of electricity consumed due to the project activity in year y (MWh)	0	SQS, to be monitored
$CO_2EF_{elec}$	CO <sub>2</sub> emissions factor for electricity consumed at the project site	N/A	Calculated as per AMS-I.D., in the

	(tCO <sub>2</sub> /MWh)		case electricity is consumed
$Q_{\text{fuel\_cons},y}$	Quantity of fuel oil consumed due to the project activity in year $y$ (TJ)	0	SQS, to be monitored
$\text{CO}_2\text{EF}_{\text{fuel}}$	As per Table 7	As above	As above
$\text{OX}_{\text{fuel}}$	As per Table 7	As above	As above

Table 12: Formula, input values and data sources for the calculation of  $\text{PE}_{\text{stack},y}$ 

Parameter	Description	Value	Source
Equation 15			
$\text{PE}_{\text{stack},y} = [Q_{\text{biogas\_burner},y} \times (1 - \text{CE}_{\text{burner}}) + Q_{\text{flare},y} \times (1 - \text{CE}_{\text{flare}})] \times w_{\text{CH}_4} \times \rho_{\text{CH}_4} \times \text{GWP}_{\text{CH}_4}$			
$Q_{\text{biogas\_burner},y}$	Quantity of biogas to be fed to burner in year $y$ (m <sup>3</sup> biogas/year)	8,078,400	SQS, to be monitored
$\text{CE}_{\text{burner}}$	Combustion efficiency of burner (fraction)	0.995	SQS, to be monitored
$Q_{\text{flare},y}$	Quantity of biogas to be fed to flare in year $y$ (m <sup>3</sup> biogas/year)	0	SQS, to be monitored
$\text{CE}_{\text{flare}}$	Combustion efficiency of flare (fraction)	0.5	Default value provided in Flaring Tool, for open flare. To be monitored
$w_{\text{CH}_4}$	As per Table 9	As above	As above
$\rho_{\text{CH}_4}$	As per Table 9	As above	As above
$\text{GWP}_{\text{CH}_4}$	As per Table 6	As above	As above

## B.6.2. Data and parameters fixed ex ante

<b>Data / Parameter</b>	$\text{COC}_{\text{conc\_out,baseline},m}$
<b>Unit</b>	kgCOD/m <sup>3</sup>
<b>Description</b>	COD concentration of final effluent in the baseline
<b>Source of data</b>	Thai government regulation
<b>Value(s) applied</b>	0.12
<b>Choice of data or Measurement methods and procedures</b>	Although the actual discharge load may be lower, the maximum allowable COD load under government regulations, 0.12 kgCOD/m <sup>3</sup> , is used for simplicity and conservatism.
<b>Purpose of data</b>	Used for the calculation of $\text{BE}_{\text{lagoon},y}$
<b>Additional comment</b>	N/A

<b>Data / Parameter</b>	$f_d$
<b>Unit</b>	Fraction
<b>Description</b>	Fraction of anaerobic degradation as a function of depth

Source of data	AM0013
Value(s) applied	0.5
Choice of data or Measurement methods and procedures	This is set as a function of lagoon depth, as per AM0013.
Purpose of data	-
Additional comment	N/A

### B.6.3. Ex ante calculation of emission reductions

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#### B.6.3.1 Baseline emissions

##### Estimation of $BE_{lagoon,y}$

The formulae and input values given in Table 6 were used to calculate  $BE_{lagoon,y}$ . The results are summarized in Table 13.

**Table 13:  $BE_{lagoon,y}$  for year**

Month	Average Ambient Temperature (°C)	$f_{t,m}$	$MCF_{baseline,m}$	$COD_{available,m}$	$BE_{lagoon,y}$
January	24	0.60	0.27	2,767,680	3,266
February	27	0.78	0.35	4,526,941	6,906
March	29	0.92	0.41	5,728,531	10,343
April	30	1.00	0.45	6,061,649	11,896
May	29	0.92	0.41	6,131,895	11,071
June	28	0.85	0.38	6,299,874	10,459
July	28	0.85	0.38	3,928,308	6,521
August	28	0.85	0.38	5,217,190	8,661
September	27	0.78	0.35	5,931,597	9,049
October	27	0.78	0.35	6,647,249	10,141
November	26	0.71	0.32	7,026,041	9,845
December	24	0.60	0.27	7,561,251	8,923
Total for year					<b>107,081</b>

##### Estimation of $BE_{fuel\_oil,y}$

Using the formula and input values given in Table 7,  $BE_{fuel\_oil,y}$  was calculated as 10,882 tCO<sub>2</sub>/yr.

#### B.6.3.2 Project emissions

##### Estimation of $PE_{lagoon,y}$

Based on the formula and input values provided in Table 8,  $PE_{lagoon,y}$  was calculated as 9,415tCO<sub>2</sub>e/yr.

##### Estimation of $PE_{phys\_leak,y}$

Using the formula and input values given in Table 9,  $PE_{phys\_leak,y}$  was calculated as 9,730tCO<sub>2</sub>e/yr.

#### Estimation of $PE_{sludge,y}$

$PE_{sludge,y}$  was calculated based on the formula and input values provided in Table 10. The emissions from this source was estimated as 170tCO<sub>2</sub>e/yr.

#### Estimation of $PE_{energy\_cons,y}$

The emissions from this source was not estimated ex ante, as the increased consumption of grid electricity or fossil fuel on the account of the CDM project activity was considered minimal. Nevertheless, this will be monitored.

#### Estimation of $PE_{stack,y}$

Based on the formula and input values provided in Table 12,  $PE_{stack,y}$  was calculated as 276tCO<sub>2</sub>e/yr.

### B.6.4. Summary of ex ante estimates of emission reductions

Year	Baseline emissions (t CO <sub>2</sub> e)	Project emissions (t CO <sub>2</sub> e)	Leakage (t CO <sub>2</sub> e)	Emission reductions (t CO <sub>2</sub> e)
2008	117,963	19,591	0	98,372
2009	117,963	19,591	0	98,372
2010	117,963	19,591	0	98,372
2011	117,963	19,591	0	98,372
2012	117,963	19,591	0	98,372
2013	117,963	19,591	0	98,372
2014	117,963	19,591	0	98,372
2015	117,963	19,591	0	98,372
2016	117,963	19,591	0	98,372
2017	117,963	19,591	0	98,372
<b>Total</b>	1,179,630	19,591	0	983,720
<b>Total number of crediting years</b>	10			
<b>Annual average over the crediting period</b>	117,963	19,591	0	98,372

### B.7. Monitoring plan

#### B.7.1. Data and parameters to be monitored

<b>Data / Parameter</b>	$F_{digester} / F_{dig\_out,m}$
<b>Unit</b>	m <sup>3</sup> /hr
<b>Description</b>	Flow rate of wastewater fed in to / discharge out of the digester
<b>Source of data</b>	SQS, directly measured
<b>Value(s) applied</b>	6,000
<b>Measurement methods and procedures</b>	The flow rate is measured continuously using a flow meter. As the digester is kept in hydraulic balance, only one monitoring point is necessary.

<b>Monitoring frequency</b>	Continuously
<b>QA/QC procedures</b>	The flow meter will be calibrated according to appropriate industry/international standards. The product of the measured flow rate and the measured COD load can be double checked against the factory's starch production records, with which there is a direct correlation.
<b>Purpose of data</b>	Used for the calculations of $BE_{lagoon,y}$ and $PE_{lagoon,y}$
<b>Additional comment</b>	-

<b>Data / Parameter</b>	$OP_m$																										
<b>Unit</b>	Day																										
<b>Description</b>	Number of operation days in month																										
<b>Source of data</b>	SQS																										
<b>Value(s) applied</b>	<table border="1"> <thead> <tr> <th>Month</th><th>Operating Days</th></tr> </thead> <tbody> <tr><td>January</td><td>31</td></tr> <tr><td>February</td><td>28</td></tr> <tr><td>March</td><td>31</td></tr> <tr><td>April</td><td>30</td></tr> <tr><td>May</td><td>31</td></tr> <tr><td>June</td><td>30</td></tr> <tr><td>July</td><td>-</td></tr> <tr><td>August</td><td>31</td></tr> <tr><td>September</td><td>30</td></tr> <tr><td>October</td><td>31</td></tr> <tr><td>November</td><td>30</td></tr> <tr><td>December</td><td>31</td></tr> </tbody> </table>	Month	Operating Days	January	31	February	28	March	31	April	30	May	31	June	30	July	-	August	31	September	30	October	31	November	30	December	31
Month	Operating Days																										
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August	31																										
September	30																										
October	31																										
November	30																										
December	31																										
<b>Measurement methods and procedures</b>	Based on biodigester operation																										
<b>Monitoring frequency</b>	Measured and recorded daily																										
<b>QA/QC procedures</b>	N/A																										
<b>Purpose of data</b>	Used for the calculation of $BE_{lagoon,y}$																										
<b>Additional comment</b>	-																										

<b>Data / Parameter</b>	$COD_{conc\_in,baseline,m}$
<b>Unit</b>	kgCOD/m <sup>3</sup>
<b>Description</b>	COD concentration of effluent entering the lagoons in the baseline
<b>Source of data</b>	SQS, directly measured
<b>Value(s) applied</b>	15
<b>Measurement methods and procedures</b>	This is equivalent to the COD concentration of raw effluent from the starch factory. The COD load will be measured either using standard COD tests either in house or through an outside laboratory, typically once a day.
<b>Monitoring frequency</b>	Measured and recorded at least monthly
<b>QA/QC procedures</b>	Standard calibration will be carried out.
<b>Purpose of data</b>	Used for the calculation of $BE_{lagoon,y}$
<b>Additional comment</b>	-

Data / Parameter	T <sub>2</sub>																																											
Unit	°K																																											
Description	Ambient temperature																																											
Source of data	SQS, directly measured																																											
Value(s) applied	<table><tr><th rowspan="2">Month</th><th colspan="2">Average Ambient Temperature</th></tr><tr><th>(°C)</th><th>(°K)</th></tr><tr><td>January</td><td>24</td><td>297.16</td></tr><tr><td>February</td><td>27</td><td>300.16</td></tr><tr><td>March</td><td>29</td><td>302.16</td></tr><tr><td>April</td><td>30</td><td>303.16</td></tr><tr><td>May</td><td>29</td><td>302.16</td></tr><tr><td>June</td><td>28</td><td>301.16</td></tr><tr><td>July</td><td>28</td><td>301.16</td></tr><tr><td>August</td><td>28</td><td>301.16</td></tr><tr><td>September</td><td>27</td><td>300.16</td></tr><tr><td>October</td><td>27</td><td>300.16</td></tr><tr><td>November</td><td>26</td><td>299.16</td></tr><tr><td>December</td><td>24</td><td>297.16</td></tr></table>			Month	Average Ambient Temperature		(°C)	(°K)	January	24	297.16	February	27	300.16	March	29	302.16	April	30	303.16	May	29	302.16	June	28	301.16	July	28	301.16	August	28	301.16	September	27	300.16	October	27	300.16	November	26	299.16	December	24	297.16
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October	27	300.16																																										
November	26	299.16																																										
December	24	297.16																																										
Measurement methods and procedures	Daily average will be monitored, and translated to monthly average.																																											
Monitoring frequency	Daily																																											
QA/QC procedures	The results will be checked against local weather data from an official source.																																											
Purpose of data	Used for the calculation of BE <sub>lagoon,y</sub>																																											
Additional comment	-																																											

<b>Data / Parameter</b>	$D_{\text{lagoon,project}}$ (for every pond)
<b>Unit</b>	M
<b>Description</b>	Depth of open lagoons
<b>Source of data</b>	SQS
<b>Value(s) applied</b>	4.5m for all ponds
<b>Measurement methods and procedures</b>	A marker will be put in place that will indicate the 5m depth, and daily checks will be conducted to show whether the depth is below or above this height.
<b>Monitoring frequency</b>	Daily
<b>QA/QC procedures</b>	N/A
<b>Purpose of data</b>	Used for the calculation of $BE_{\text{lagoon},y}$
<b>Additional comment</b>	-

<b>Data / Parameter</b>	$Q_{\text{sludge},m} / Q_{\text{sludge},y}$
<b>Unit</b>	$\text{m}^3 / \text{yr}$ or $\text{t} / \text{yr}$
<b>Description</b>	Amount of sludge generated and removed in month / year
<b>Source of data</b>	SQS, directly measured

<b>Value(s) applied</b>	For the purpose of estimating $BE_{\text{lagoon},y}$ , removal of 100% sludge at year end was assumed. In practice, sludge removal only occurs very infrequently. For estimating $PE_{\text{sludge},y}$ , a figure of 324 t/yr was used, based on extrapolation of operating parameters.
<b>Measurement methods and procedures</b>	The quantity of sludge will be either weighed or measured with a flow meter or V-notch weir and measurement of solids content.
<b>Monitoring frequency</b>	When sludge is removed
<b>QA/QC procedures</b>	Weight scales and flow and density meters will be calibrated according to relevant industry/international standards.
<b>Purpose of data</b>	Used for the calculation of $BE_{\text{lagoon},y}$ and $PE_{\text{sludge},y}$
<b>Additional comment</b>	-

<b>Data / Parameter</b>	$COD_{\text{conc\_sludge},m}$
<b>Unit</b>	kgCOD/m <sup>3</sup>
<b>Description</b>	COD concentration of sludge removed in month
<b>Source of data</b>	SQS, directly measured
<b>Value(s) applied</b>	N/A. In <i>ex ante</i> estimation it is assumed sludge is carried over until year end, when all sludge is removed.
<b>Measurement methods and procedures</b>	The COD load will be measured either using standard COD tests either in house or through an outside laboratory. As sludge is removed infrequently, less than once a year, the COD test will be carried out not at any set interval, but as sludge removal occurs.
<b>Monitoring frequency</b>	Measured and recorded at least monthly
<b>QA/QC procedures</b>	Standard calibration will be carried out.
<b>Purpose of data</b>	Used for the calculation of $BE_{\text{lagoon},y}$
<b>Additional comment</b>	-

<b>Data / Parameter</b>	$Q_{\text{fuel\_oil},y}$
<b>Unit</b>	TJ
<b>Description</b>	Quantity of fuel oil displaced in year <i>y</i>
<b>Source of data</b>	SQS, directly measured
<b>Value(s) applied</b>	140.6
<b>Measurement methods and procedures</b>	The quantity of thermal energy displaced is equivalent to the energy content of the biogas fed into the burners for production of hot oil.
<b>Monitoring frequency</b>	Continuously
<b>QA/QC procedures</b>	The meter will be calibrated according to appropriate industry/international standards.
<b>Purpose of data</b>	Used for the calculation of $BE_{\text{fuel\_oil},y}$ . As per AM0013, this value is to be capped at 140.6TJ which is the average of three years' historical consumption.
<b>Additional comment</b>	-

<b>Data / Parameter</b>	$COD_{\text{conc\_dig\_out},m}$
<b>Unit</b>	kgCOD/m <sup>3</sup>
<b>Description</b>	COD out of biodigester to lagoons
<b>Source of data</b>	SQS, directly measured
<b>Value(s) applied</b>	3

<b>Measurement methods and procedures</b>	The COD load will be measured using standard COD tests either in house or through an outside laboratory, typically once a day.
<b>Monitoring frequency</b>	Measured and recorded at least monthly
<b>QA/QC procedures</b>	Standard calibration will be carried out.
<b>Purpose of data</b>	Used for the calculation of $PE_{\text{lagoon},y}$
<b>Additional comment</b>	-

<b>Data / Parameter</b>	$Q_{\text{biogas\_total},y}$
<b>Unit</b>	$\text{m}^3/\text{yr}$ (wet or dry basis)
<b>Description</b>	Quantity of biogas produced and collected in the digester in year $y$
<b>Source of data</b>	SQS, directly measured
<b>Value(s) applied</b>	8,078,400
<b>Measurement methods and procedures</b>	Flow meters are used to measure the quantity of biogas collected on a continuous basis, and data aggregated annually. When converting to/from wet/dry basis, the “Tool to determine the mass flow of a greenhouse gas in a gaseous stream” will be used.
<b>Monitoring frequency</b>	Measured and recorded continuously
<b>QA/QC procedures</b>	The flow meters will be calibrated according to appropriate industry/international standards.
<b>Purpose of data</b>	Used for the calculation of $PE_{\text{phys\_leak},y}$
<b>Additional comment</b>	-

<b>Data / Parameter</b>	$W_{\text{CH}_4}$
<b>Unit</b>	$\text{m}^3\text{CH}_4/\text{m}^3\text{biogas}$ (wet or dry basis)
<b>Description</b>	Fraction of methane in biogas
<b>Source of data</b>	SQS, directly measured
<b>Value(s) applied</b>	0.5
<b>Measurement methods and procedures</b>	The methane content in biogas will be monitored using online measurements. When converting to/from wet/dry basis, the “Tool to determine the mass flow of a greenhouse gas in a gaseous stream” will be used.
<b>Monitoring frequency</b>	Measured and recorded at least quarterly
<b>QA/QC procedures</b>	The gas analyzer will be calibrated according to appropriate industry/international standards.
<b>Purpose of data</b>	Used for the calculation of $PE_{\text{phys\_leak},y}$ and $PE_{\text{stack},y}$
<b>Additional comment</b>	-

<b>Data / Parameter</b>	$COD_{\text{sludge},y}$
<b>Unit</b>	$\text{kgCOD}/\text{m}^3\text{ sludge}$ or $\text{kgCOD}/\text{t sludge}$
<b>Description</b>	Chemical Oxygen Demand of the sludge used for land application
<b>Source of data</b>	SQS, directly measured
<b>Value(s) applied</b>	0.10
<b>Measurement methods and procedures</b>	At least monthly, or as sludge removal occurs, if sludge removal occurs less frequently.
<b>Monitoring frequency</b>	Measured and recorded at least monthly
<b>QA/QC procedures</b>	Standard calibration will be carried out.

<b>Purpose of data</b>	For the calculation of $PE_{\text{sludge},y}$
<b>Additional comment</b>	-

<b>Data / Parameter</b>	NC
<b>Unit</b>	kgN/kg sludge
<b>Description</b>	Nitrogen content of sludge
<b>Source of data</b>	SQS, directly measured
<b>Value(s) applied</b>	0.10
<b>Measurement methods and procedures</b>	At least monthly, or as sludge removal occurs, if sludge removal occurs less frequently.
<b>Monitoring frequency</b>	Measured and recorded at least monthly
<b>QA/QC procedures</b>	Standard calibration will be carried out.
<b>Purpose of data</b>	For the calculation of $PE_{\text{sludge},y}$
<b>Additional comment</b>	-

<b>Data / Parameter</b>	$Q_{\text{elec\_cons},y} / Q_{\text{fuel\_cons},y}$
<b>Unit</b>	MWh / TJ
<b>Description</b>	Quantity of electricity / fuel oil consumed due to the project activity in year y
<b>Source of data</b>	SQS, directly measured
<b>Value(s) applied</b>	0
<b>Measurement methods and procedures</b>	<p>The consumption will be measured by a continuous electricity / flow meter, with data aggregated monthly.</p> <p>For electricity consumption, under normal circumstances this will be measured by a continuous meter. However, the following calculation will also be allowed in lieu of direct measurement where for any reason measurement is not carried out:</p> <p>Electricity consumption = [Total MW capacity of all affected equipment] x [number of days during which meter is not operational] x 24 hours / day x 1.1</p> <p>where</p> <p>1.1 is to account for transmission loss; and</p> <p>[Total MW capacity of all affected equipment] is divided into the equipment for the biogas plant and equipment for the decanter system, as the Project will have two separate electricity meters. One of both sets of equipment can be included in the above calculation.</p>
<b>Monitoring frequency</b>	Measured continuously
<b>QA/QC procedures</b>	Upon enquiring with the Provincial Electricity Authority of Thailand, it was found that there are no set industry standards for either calibration method or frequency. In the absence of industry standards, the electricity meters will either be calibrated by the PEA or replaced, at a frequency recommended by the PEA. In case a PEA opinion cannot be obtained regarding the recommended frequency, the meters will be calibrated by the PEA or replaced, every 12 months.
<b>Purpose of data</b>	Used for the calculation of $PE_{\text{energy\_cons},y}$
<b>Additional comment</b>	-

<b>Data / Parameter</b>	$CO_2EF_{\text{elec}}$
<b>Unit</b>	tCO <sub>2</sub> /MWh

<b>Description</b>	CO <sub>2</sub> emission factor for electricity consumed at project site
<b>Source of data</b>	EGAT/EPPO/DEDE
<b>Value(s) applied</b>	N/A
<b>Measurement methods and procedures</b>	Calculated as per AMS-I.D
<b>Monitoring frequency</b>	Annually
<b>QA/QC procedures</b>	N/A – data are obtained from official sources
<b>Purpose of data</b>	Used for the calculation of $PE_{energy\_cons,y}$
<b>Additional comment</b>	-

<b>Data / Parameter</b>	$Q_{biogas\_burner,y} / Q_{biogas\_flare,y}$
<b>Unit</b>	m <sup>3</sup> biogas/h (wet or dry basis)
<b>Description</b>	Volumetric flow rate of the biogas in dry basis at normal conditions in the hour $h$
<b>Source of data</b>	SQS, directly measured
<b>Value(s) applied</b>	N/A – for the purpose of <i>ex ante</i> estimation, $Q_{biogas\_burner,y}$ and $Q_{biogas\_flare,y}$ were used.
<b>Measurement methods and procedures</b>	This parameter will be continuously measured by a flow meter. The same basis (dry or wet) is considered for this measurement and the measurement of volumetric fraction of all components in the biogas ( $fv_{i,biogas,h}$ ) when the biogas temperature exceeds 60°C. Value to be averaged hourly or at a shorter time interval.
<b>Monitoring frequency</b>	Measured and recorded continuously
<b>QA/QC procedures</b>	Flow meters are to be periodically calibrated according to the manufacturer's recommendation.
<b>Purpose of data</b>	Used for the calculation of $PE_{stack,y}$
<b>Additional comment</b>	-

<b>Data / Parameter</b>	$T_{flare}$
<b>Unit</b>	°C
<b>Description</b>	Temperature of the exhaust gas of the flare
<b>Source of data</b>	SQS, directly measured
<b>Value(s) applied</b>	N/A
<b>Measurement methods and procedures</b>	This parameter will be measured in the flare by a Type N thermocouple. A temperate above 500°C indicates that a significant amount of gases are still being burnt and that the flare is operating. If there is no record of the temperature of the exhaust gas of the flare or if the recorded temperature is less than 500°C for any particular hour, it shall be assumed that during the hour the flare efficiency is zero.
<b>Monitoring frequency</b>	Measured and recorded continuously, when flare is used
<b>QA/QC procedures</b>	Thermocouple should be replaced or calibrated every year
<b>Purpose of data</b>	Used for the calculation of $PE_{stack,y}$
<b>Additional comment</b>	-

<b>Data / Parameter</b>	Flare operation parameter
<b>Unit</b>	min/h
<b>Description</b>	Minutes that flare is detected during the hour $h$

Source of data	SQS, directly measured
Value(s) applied	0
Measurement methods and procedures	Measured continuously using a flame detector
Monitoring frequency	Measured and recorded continuously
QA/QC procedures	N/A
Purpose of data	Used for the calculation of $PE_{stack,y}$
Additional comment	-

Data / Parameter	T
Unit	°C
Description	Temperature of the biogas
Source of data	SQS, directly measured
Value(s) applied	N/A – not estimated <i>ex ante</i> as density assumed to be $0.00065tCH_4/m^3CH_4$ . However, temperature after blowers is 60 – 70°C.
Measurement methods and procedures	This parameter will be measured continuously/periodically by a meter. The measured data is used to determine the density of methane $\rho_{CH_4}$ . No separate monitoring of temperature is necessary when using flow meters that automatically measure temperature and pressure, expressing biogas volumes in normalized cubic meters.
Monitoring frequency	Measured and recorded continuously
QA/QC procedures	Meter will be subject to a regular maintenance and calibrated in accordance with the national or international approved standards and procedures.
Purpose of data	Used for the calculation of $PE_{stack,y}$
Additional comment	-

Data / Parameter	P
Unit	bar
Description	Pressure of the biogas
Source of data	SQS, directly measured
Value(s) applied	N/A – not estimated <i>ex ante</i> as density assumed to be $0.00065tCH_4/m^3CH_4$ . However, pressure after blowers is approximately 450mb g.
Measurement methods and procedures	This parameter will be measured continuously/periodically by a meter. The measured data is used to determine the density of methane $\rho_{CH_4}$ . No separate monitoring of temperature is necessary when using flow meters that automatically measure temperature and pressure, expressing biogas volumes in normalized cubic meters.
Monitoring frequency	Measured and recorded at least quarterly
QA/QC procedures	Meter will be subject to a regular maintenance and calibrated in accordance with the national or international approved standards and procedures.
Purpose of data	Used for the calculation of $PE_{stack,y}$
Additional comment	-

Data / Parameter	$Q_{burner\_stack,y}$
Unit	$m^3/yr$

<b>Description</b>	Amount of burner stack gas in year $y$
<b>Source of data</b>	SQS, calculated based on monitored $Q_{\text{biogas\_burner},y}$ and empirical factor
<b>Value(s) applied</b>	N/A – for the purpose of the <i>ex ante</i> estimation, $PE_{\text{stack},y}$ was approximated as a percentage of methane fed to the burner.
<b>Measurement methods and procedures</b>	<p>This parameter will be obtained from the flow rate of the burner feed gas and a project-specific, empirically derived stack gas / Nm3 feed biogas factor obtained from an annual 20-hour measurement campaign.</p> <p>For conservativeness, two measures will be taken as follows:</p> <ol style="list-style-type: none"> <li>1. The highest Nm3 stack gas / Nm3 biogas ratio observed during the measurement campaign will be selected rather than the average ratio.</li> <li>2. The highest SBSTA conservativeness factor of 1.37 will be applied to the ratio selected as per 1 above. This is despite uncertainty range calculations conducted on the measurement campaign results and SBSTA both indicating that the appropriate conservativeness factor for the level of uncertainty associated with this type of measurement is 1.02.</li> </ol>
<b>Monitoring frequency</b>	Calculated quarterly
<b>QA/QC procedures</b>	Standard calibration will be carried out.
<b>Purpose of data</b>	Used for the calculation of $PE_{\text{stack},y}$
<b>Additional comment</b>	-

<b>Data / Parameter</b>	$W_{\text{CH}_4\_stack}$
<b>Unit</b>	$\text{m}^3\text{CH}_4/\text{m}^3\text{stack gas}$
<b>Description</b>	Fraction of methane in burner stack gas
<b>Source of data</b>	SQS or outside laboratory, directly measured
<b>Value(s) applied</b>	0.995
<b>Measurement methods and procedures</b>	This parameter will be measured at least quarterly, in line with AM0013.
<b>Monitoring frequency</b>	Quarterly
<b>QA/QC procedures</b>	Meter will be subject to a regular maintenance and calibrated in accordance with the national or international approved standards and procedures. If outsourced, the outside entity should be ISO17025 accredited.
<b>Purpose of data</b>	Used for the calculation of $PE_{\text{stack},y}$
<b>Additional comment</b>	-

<b>Data / Parameter</b>	Regulations and incentives relevant to wastewater
<b>Unit</b>	-
<b>Description</b>	Thai regulations and/or incentives relevant to wastewater that may impact the baseline
<b>Source of data</b>	Thai official documents
<b>Value(s) applied</b>	N/A
<b>Measurement methods and procedures</b>	Will be assessed at the renewal of the crediting period
<b>Monitoring frequency</b>	N/A
<b>QA/QC procedures</b>	N/A
<b>Purpose of data</b>	N/A

Additional comment

-

**B.7.2. Sampling plan**

&gt;&gt;

No sampling plan involved for parameters in Section B.7.1.

**B.7.3. Other elements of monitoring plan**

&gt;&gt;

SQS will appoint an executive to be responsible for all data monitoring, acquisition and recording for CDM purposes. Staff have been trained in the operation of all monitoring equipment and all readings will be taken in a systematic and transparent manner under the supervision of management. Quality control and assurance procedures are to be undertaken for data monitored as outlined in the monitoring plan. A database will be maintained to record all relevant data as in the monitoring plan. Such monitoring procedures and management structure will be in accordance with the ISO 9001, which SQS is accredited for.

The management team will review the data archived and submit a complete set of documentation, which indicates the calculation procedure as well as the *ex post* emission reduction estimate, to the general manager regularly. In addition to the internal verification by general manager, this properly recorded documentation will also be verified externally by an independent Designated Operational Entity (DOE) on an annual basis.



Figure 4: Entrance to SQS factory showing ISO certification

**B.7.4. Date of completion of application of methodology and standardized baseline and contact information of responsible persons/ entities**

&gt;&gt;

The date of completion of study on application of the selected methodologies was 07/10/2014  
Entity responsible for the application of the selected methodologies:

Ms. Kyoko Tochikawa, Carbon Partners Asiatica (Thailand) Co., Ltd.

**SECTION C. Duration and crediting period****C.1. Duration of project activity****C.1.1. Start date of project activity**

&gt;&gt;

31/03/2005

**C.1.2. Expected operational lifetime of project activity**

&gt;&gt;

12 years

**C.2. Crediting period of project activity****C.2.1. Type of crediting period**

&gt;&gt;

Fixed crediting period

**C.2.2. Start date of crediting period**

&gt;&gt;

10/10/2008 or from the date of registration, whichever is later.

**C.2.3. Length of crediting period**

10 years

**SECTION D. Environmental impacts****D.1. Analysis of environmental impacts**

&gt;&gt;

The Project will contribute to the following major positive environmental impacts:

- Improvement of local air quality – odour. One of the major problems associated with wastewater treatment is the pungent odour arising from the open lagoons, during the long decomposition process. By treating the wastewater from the starch factory in a digester that allows accelerated decomposition in a controlled environment, this will significantly improve the air quality, which is important not only beyond the SQS factory's borders, but also to SQS staff within the grounds.
- Improvement of local air quality – fossil fuel. By using the methane contained in the recovered biogas, the Project taps into an unused, environmentally friendly and renewable energy source. In doing so, it will reduce the consumption of fuel oil at the SQS factory.
- Improvement of security of local ground water. Since the biodigester is lined and covered with PE sheet, there is greater security against leakage of waste water into the water sources around the factory compared with open lagoons which could seep or overflow. This has proven to be an important point with the local stakeholders.

No negative impacts are identified with the Project.

It is noted that as SQS will adhere to its environmental management plan for continuous improvement, in accordance with its ISO14001 accreditation.

**D.2. Environmental impact assessment**

&gt;&gt;

Under Thai regulations, no environmental impact assessment or equivalent were required for the project activity.

**SECTION E. Local stakeholder consultation****E.1. Solicitation of comments from local stakeholders**

&gt;&gt;

SQS invited local leaders to inspect its factory premises on May 2, 2006. A total of 38 persons, including the management and committee members of the Khokrerngrom and Khokphechrphattana Tambol Administrative Councils<sup>24</sup> and a Kamnan and Village Head from the Khokrerngrom area attended the session. SQS was represented by the following personnel:

Mr. Weerasit Mahattanakhun	Assistant Administration.Division Manager
Mr. Sampart Rerkchawee	Engineering Section Manager
Mr. Wiratn Wosri	Assist. Personnel Section Manager
Ms. Phentip Jatunawaratn	Quality Control Officer
Ms. Saengduan Em-O	Quality Systems Officer
Mr. Pleumjit Buasri	Project Engineer
Mr. Anant Thipprathum	Electrical Technician
Mr. Nikul Jekthao	Mechanical Technician
Mr. Sura Narongchai	Personnel Officer

The session included:

- Opening remarks by Mr. Weerasit Mahattanakhun
- A video presentation about SQS
- A presentation of Production Facilities
- A presentation of Wastewater Treatment System
- A presentation of Biogas Plant
- Inspection of the Factory

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<sup>24</sup> A Tambol consists of a cluster of 5 - 10 villages



**Figure 5: The presentation of the Project by the Engineering Section Manager**



**Figure 6: Visitors inspecting the biogas plant**

## **E.2. Summary of comments received**

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Two main issues were raised during the session:

1. It was requested that SQS stop discharge of all water, including rainwater, to the nearby irrigation canal to ensure no contamination of the water;
2. The bad smell from the wastewater treatment plant is causing nausea to people in the new village of Somboon Wattana during the rainy season and when prevailing winds blow in that direction;

Other issues such as payment to local farmers for the tapioca root and local taxes were also discussed.

### **E.3. Report on consideration of comments received**

>>

1. In response to the complaint of discharge, the participants were invited to inspect the wastewater channel and shown how soil subsidence caused runoff into the nearby creek. It was explained that this fault had been rectified and the participants were also informed of measures that would prevent a repetition of the runoff. Moreover, the participants made their own recommendations on how to prevent rainwater from flowing into the irrigation channel, which is mistaken for wastewater discharge, and SQS made a commitment to following their recommendations in the future;
2. It was explained to the attendees that by installing an advanced system which will allow for a faster treatment of wastewater in an enclosed environment, the Project will dramatically reduce the bad odour affecting the villagers. This was received enthusiastically by the participants;

As a result of the session, the local representatives were impressed that SQS was willing to take the lead in implementing an advanced solution to not only effectively treat wastewater but one that would drastically reduce the bad odour. They were satisfied that they will be able to report back positively to villagers to whom they are ultimately accountable

### **SECTION F. Approval and authorization**

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LoAs from Thailand and Japan are available and have been submitted to the validation DOE.

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## Appendix 1. Contact information of project participants and responsible persons/ entities

<b>Project participant and/or responsible person/ entity</b>	<input type="checkbox"/> Project participant <input type="checkbox"/> Responsible person/ entity for application of the selected methodology (ies) and, where applicable, the selected standardized baselines to the project activity
<b>Organization name</b>	Siam Quality Starch Company Limited (Project Owner)
<b>Street/P.O. Box</b>	38/6 Moo 11 Pathumthani-Ladlumkaew Road
<b>Building</b>	
<b>City</b>	Kubangluang, Ladlumkaew
<b>State/Region</b>	Pathumthani
<b>Postcode</b>	12140
<b>Country</b>	Thailand
<b>Telephone</b>	+66 (0)2 598 3135 to 38
<b>Fax</b>	+66 (0)2 598 3139
<b>E-mail</b>	
<b>Website</b>	
<b>Contact person</b>	
<b>Title</b>	Managing Director
<b>Salutation</b>	Mr.
<b>Last name</b>	Srivarakiat
<b>Middle name</b>	
<b>First name</b>	Sumate
<b>Department</b>	
<b>Mobile</b>	
<b>Direct fax</b>	+66 (0)44 815 550
<b>Direct tel.</b>	+66 (0)44 815 555 ext. 300
<b>Personal e-mail</b>	sumate@sq.s.co.th

<b>Project participant and/or responsible person/ entity</b>	<input type="checkbox"/> Project participant <input type="checkbox"/> Responsible person/ entity for application of the selected methodology (ies) and, where applicable, the selected standardized baselines to the project activity
<b>Organization name</b>	Mitsubishi UFJ Morgan Stanley Securities Co., Ltd. (CDM Advisor)
<b>Street/P.O. Box</b>	3-2-20 Toyosu, Koto-ku
<b>Building</b>	5th Floor, Toyosu Front
<b>City</b>	Tokyo
<b>State/Region</b>	
<b>Postcode</b>	135-0061
<b>Country</b>	Japan
<b>Telephone</b>	+81 3 6213 6331
<b>Fax</b>	+81 3 6213 6175
<b>E-mail</b>	
<b>Website</b>	<a href="http://www.sc.mufg.jp/english/e_cefc/">http://www.sc.mufg.jp/english/e_cefc/</a>
<b>Contact person</b>	

<b>Title</b>	Secretary, Clean Energy Finance Committee
<b>Salutation</b>	Mr.
<b>Last name</b>	Toyofuku
<b>Middle name</b>	
<b>First name</b>	Masayuki
<b>Department</b>	Clean Energy Finance Committee
<b>Mobile</b>	
<b>Direct fax</b>	+81 3 6213 6175
<b>Direct tel.</b>	+81 3 6213 6331
<b>Personal e-mail</b>	<a href="mailto:toyofuku-masayuki@sc.mufg.jp">toyofuku-masayuki@sc.mufg.jp</a>

<b>Project participant and/or responsible person/ entity</b>	<input type="checkbox"/> Project participant <input checked="" type="checkbox"/> Responsible person/ entity for application of the selected methodology (ies) and, where applicable, the selected standardized baselines to the project activity
<b>Organization name</b>	Carbon Partners Asiatica (Thailand) Co., Ltd.
<b>Street/P.O. Box</b>	Silom Road
<b>Building</b>	44th floor, Jewellery Trade Center
<b>City</b>	Bangkok
<b>State/Region</b>	-
<b>Postcode</b>	10500
<b>Country</b>	Thailand
<b>Telephone</b>	02-6300170
<b>Fax</b>	02-6300170
<b>E-mail</b>	kyoko.tochikawa@cp-asiatica.com
<b>Website</b>	<a href="http://www.cp-asiatica.com/">http://www.cp-asiatica.com/</a>
<b>Contact person</b>	-
<b>Title</b>	Managing Director
<b>Salutation</b>	Ms.
<b>Last name</b>	Tochikawa
<b>Middle name</b>	-
<b>First name</b>	Kyoko
<b>Department</b>	-
<b>Mobile</b>	-
<b>Direct fax</b>	
<b>Direct tel.</b>	
<b>Personal e-mail</b>	

## **Appendix 2. Affirmation regarding public funding**

The Project does not involve funding from an Annex I country.

## **Appendix 3. Applicability of methodology and standardized baseline**

Please refer to Section B.2. for details.

## **Appendix 4. Further background information on ex ante calculation of emission reductions**

Please refer to Section B.6.3. for details.

## **Appendix 5. Further background information on monitoring plan**

Please refer to Section B.7 for details

### **1. Data archiving**

All data will be archived on paper and/or electronically, and kept until 2 years after the end of the crediting period.

### **2. Emergency procedures**

Emergency procedures in terms of both monitoring and operation are in place, in accordance with ISO9001.

## Appendix 6. Summary of post registration changes

1. Revisions are made for the capacity of the boilers/burners in Section A.1 and A.3 of the PDD.
2. Revisions are made to figure 3 to clearly differentiate between before and after project implementation.
3. Taking the opportunity for revision of the PDD, the project participant details have been updated.

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### Document information

<i>Version</i>	<i>Date</i>	<i>Description</i>
05.0	25 June 2014	Revisions to: <ul style="list-style-type: none"> <li>• Include the Attachment: Instructions for filling out the project design document form for CDM project activities (these instructions supersede the "Guidelines for completing the project design document form" (Version 01.0));</li> <li>• Include provisions related to standardized baselines;</li> <li>• Add contact information on a responsible person(s)/ entity(ies) for the application of the methodology (ies) to the project activity in B.7.4 and Appendix 1;</li> <li>• Change the reference number from <i>F-CDM-PDD</i> to <i>CDM-PDD-FORM</i>;</li> <li>• Editorial improvement.</li> </ul>
04.1	11 April 2012	Editorial revision to change version 02 line in history box from Annex 06 to Annex 06b
04.0	13 March 2012	Revision required to ensure consistency with the "Guidelines for completing the project design document form for CDM project activities" (EB 66, Annex 8).
03.0	26 July 2006	EB 25, Annex 15
02.0	14 June 2004	EB 14, Annex 06b
01.0	03 August 2002	EB 05, Paragraph 12 Initial adoption.
Decision Class: Regulatory Document Type: Form Business Function: Registration Keywords: project activities, project design document		